

MO-3704-OE4

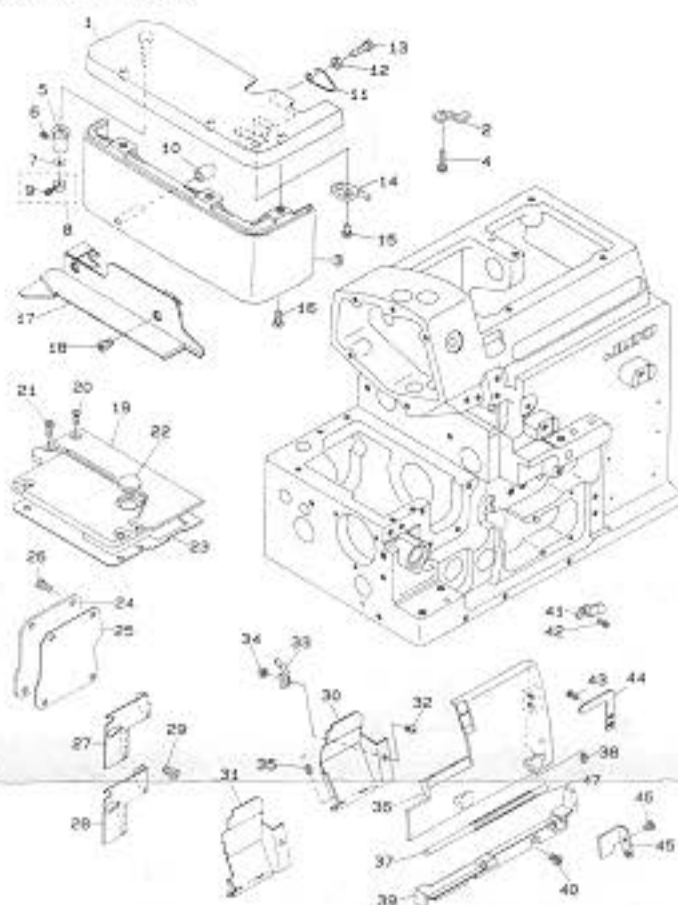
2-Needle, Overedging Industrial Sewing Machine

MO-3714-BE6

Safety Stitch Industrial Sewing Machine

MO-3716-DE4**PARTS LIST**29157005
No.0986-00

1. FRAME COMPONENTS(1)

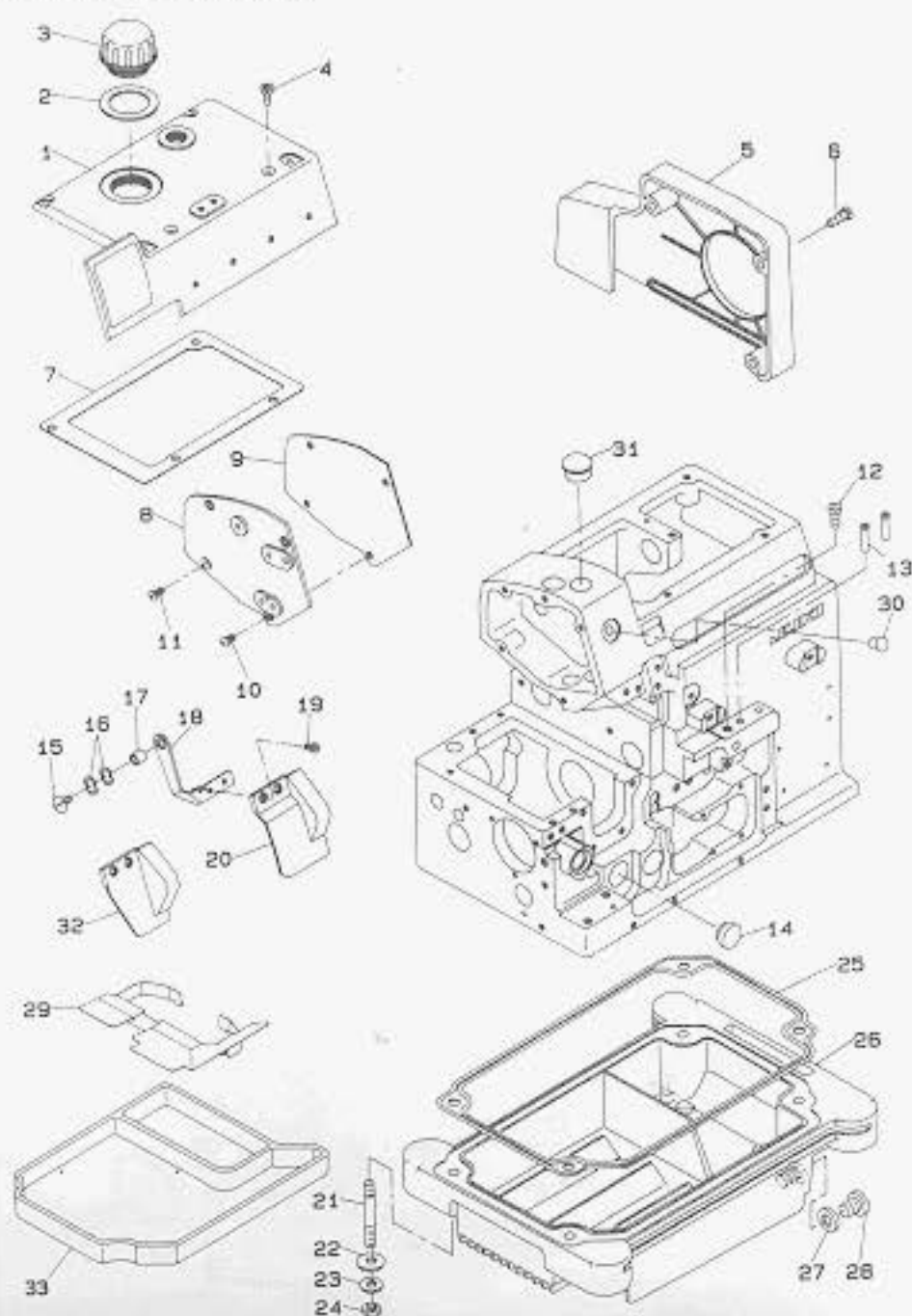


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		121-02752	CLOTH PLATE ASM.	1
2		121-03503	CLOTH PLATE SUPPORTER	1
3		119-49005	CLOTH BASE COVER	1
4		SS-7091410-SP	SCREW 9/64-40 L=13.5	1
5		115-01301	ECCENTRIC BUSHING	1
6		SS-8110410-TP	SCREW 11/64-40 L= 3.5	1
7		WZ-0420350-KP	DISC SPRING	1
8		CS-040051A-SD	THRUST HOLDER D=4 W=5	1
9		SS-8080322-TP	SCREW 1/8-44 L=3.2	(1)
10		118-02204	RUBBER PLUG	1
11		118-02402	SPRING	1
12		NS-6110420-SP	NUT 11/64-40	1
13		SS-6111440-SP	SCREW 11/64-40 L=14.0	1
14		121-03305	STOPPER	1
15		SS-7110710-SP	SCREW 11/64-40 L=7	2
16		SS-4091015-SP	SCREW 9/64-40 L=10	2
17		121-01655	CLOTH PLATE SIDE COVER ASM.	1
18		SS-4120615-SP	SCREW 3/16-28 L=6	2
19		122-50502	FEED MECHANISM COVER	1
20		SS-1110840-SP	SCREW 11/64-40 L=8	1
21		SS-4110815-SP	SCREW 11/64-40 L=8	4
22		TA-1250406-RD	RUBBER PLUG	1
23		122-50601	GASKET	1
24		119-51100	COVER	1
25		118-04309	GASKET	1
26		SS-4110715-SP	SCREW 11/64-40 L=7	4
27	#01	121-02307	CHIP GUARD COVER, LEFT	1
28	#02	121-02406	CHIP GUARD COVER, LEFT	1
29		SS-7110510-SP	SCREW 11/64-40 L=5	2
30	#01	122-56207	CLOTH WASTE COVER	1
31	#02	121-47807	CLOTH WASTE COVER	1
32		SS-2090520-SL	SCREW 9/64-40 L=5	1
33		121-01507	CLOTH WASTE COVER STOPPER	1
34		NS-6090310-SN	NUT 9/64-40	1
35		SS-3090610-SP	SCREW 9/64-40 L=6	2
36		121-01309	LOOPER COVER	1
37		118-03004	LOOPER COVER HINGE PIN	1
38		SS-8110410-TP	SCREW 11/64-40 L= 3.5	1
39		121-01200	LOOPER COVER BRACKET	1
40		SS-6111010-SP	SCREW 11/64-40 L= 9.5	3
41		121-03404	LOOPER COVER PRESSER SPRING	1
42		SS-7110720-SP	SCREW 11/64-40 L=7	1
43		SS-7090530-SP	SCREW 9/64-40 L= 4.5	2
44		121-03206	LOOPER COVER PRESSER PLATE	1
45		121-01408	GUIDE PLATE	1
46		SS-7090010-SP	SCREW 9/64-40 L=6	1
47		B1140-716-000	SPRING	1

Note (注記) #01...FOR MO-3704,MO-3714

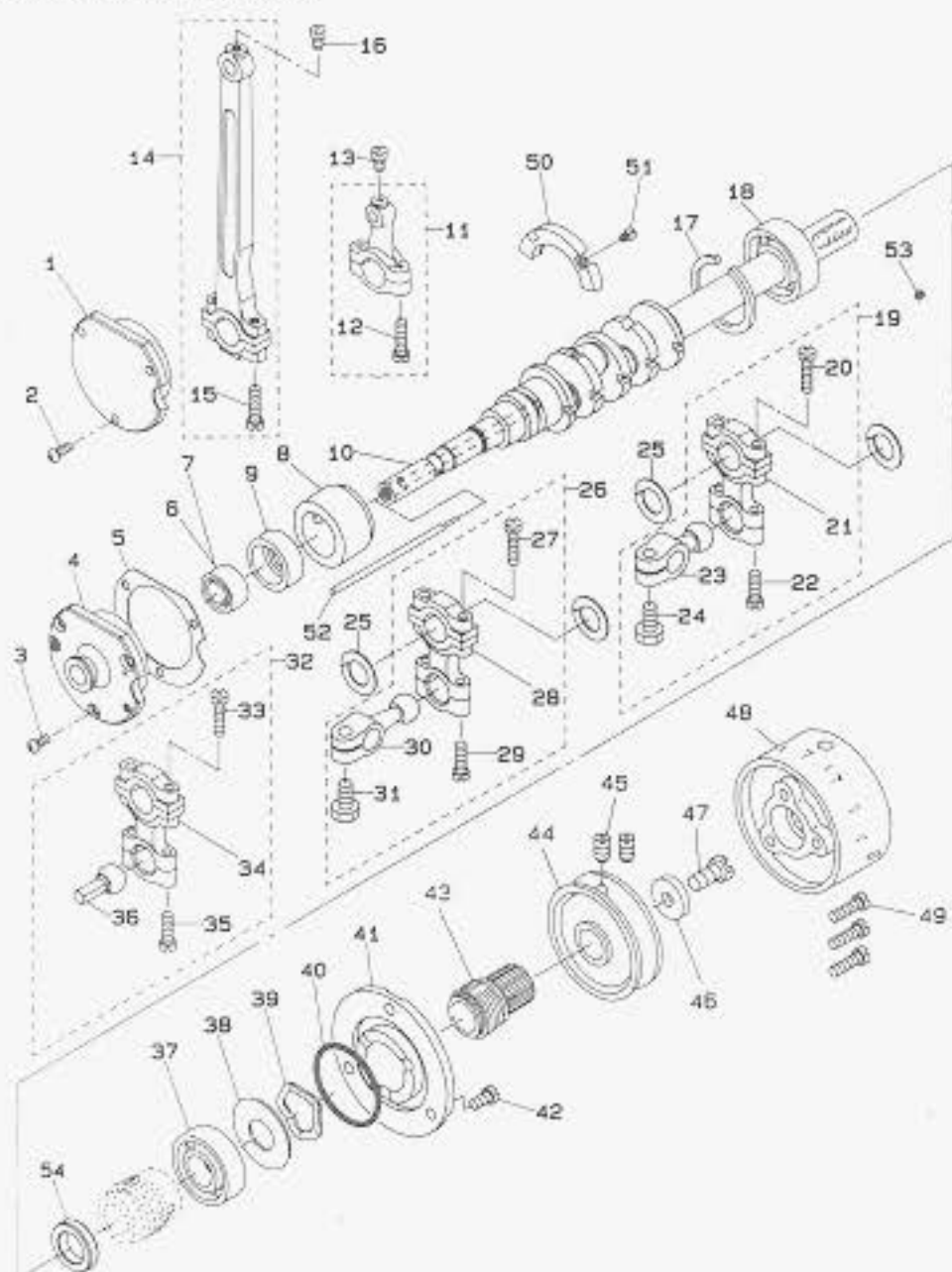
#02...FOR MO-3716

2. FRAME COMPONENTS(2)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		122-50304	UPPER COVER	1
2		121-00707	GASKET	1
3		121-00608	OIL CAP	1
4		SS-4121215-SP	SCREW 3/16-28 L=12	6
5		121-01903	BELT COVER	1
6		SS-4151215-SP	SCREW	3
7		122-50403	UPPER COVER GASKET	1
8		122-50205	SIDE COVER	1
9		121-00301	SIDE COVER GASKET	1
10		SS-4110715-SP	SCREW 11/64-40 L=7	3
11		SS-2110920-TP	SCREW 11/64-40 L=8.5	1
12		SS-9151210-TP	SCREW 15/64-28 L=11.8	1
13		118-05207	THREAD GUIDE, LARGE	2
14	#01	TA-1871602-R0	RUBBER PLUG	1
15		SS-5110710-SP	SCREW 11/64-40 L=7	1
16		VZ-0850302-K0	WAVED WASHER 8.5X12.5X0.3	2
17		B3013-141-H0A	WASHER	1
18		121-02000	SAFETY PLATE BRACKET	1
19		SS-7090611-SL	SCREW 9/64-40 L=6.1	2
20	#02	121-02109	SAFETY PLATE	1
21		115-03703	SCREW STUD	4
22		VP-0751576-SD	WASHER 7.5X19X1.5	4
23		VS-0822010-KP	SPRING WASHER 8.2X15X2	4
24		NS-6680410-SP	NUT 9/32-28	4
25		115-03901	OIL RESERVOIR GASKET	1
26		115-03851	OIL RESERVOIR ASM.	1
27		118-10306	OIL DRAIN CAP GASKET	1
28		SS-6741010-SP	SCREW 3/8-28 L=10	1
29		118-42804	SHELTER PLATE	1
30		TA-0750704-R0	RUBBER PLUG	1
31		TA-1701107-R0	RUBBER PLUG	1
32	#01	121-04907	AUXILIARY COVER	1
33		118-41350	FILTER BASE ASM.	1

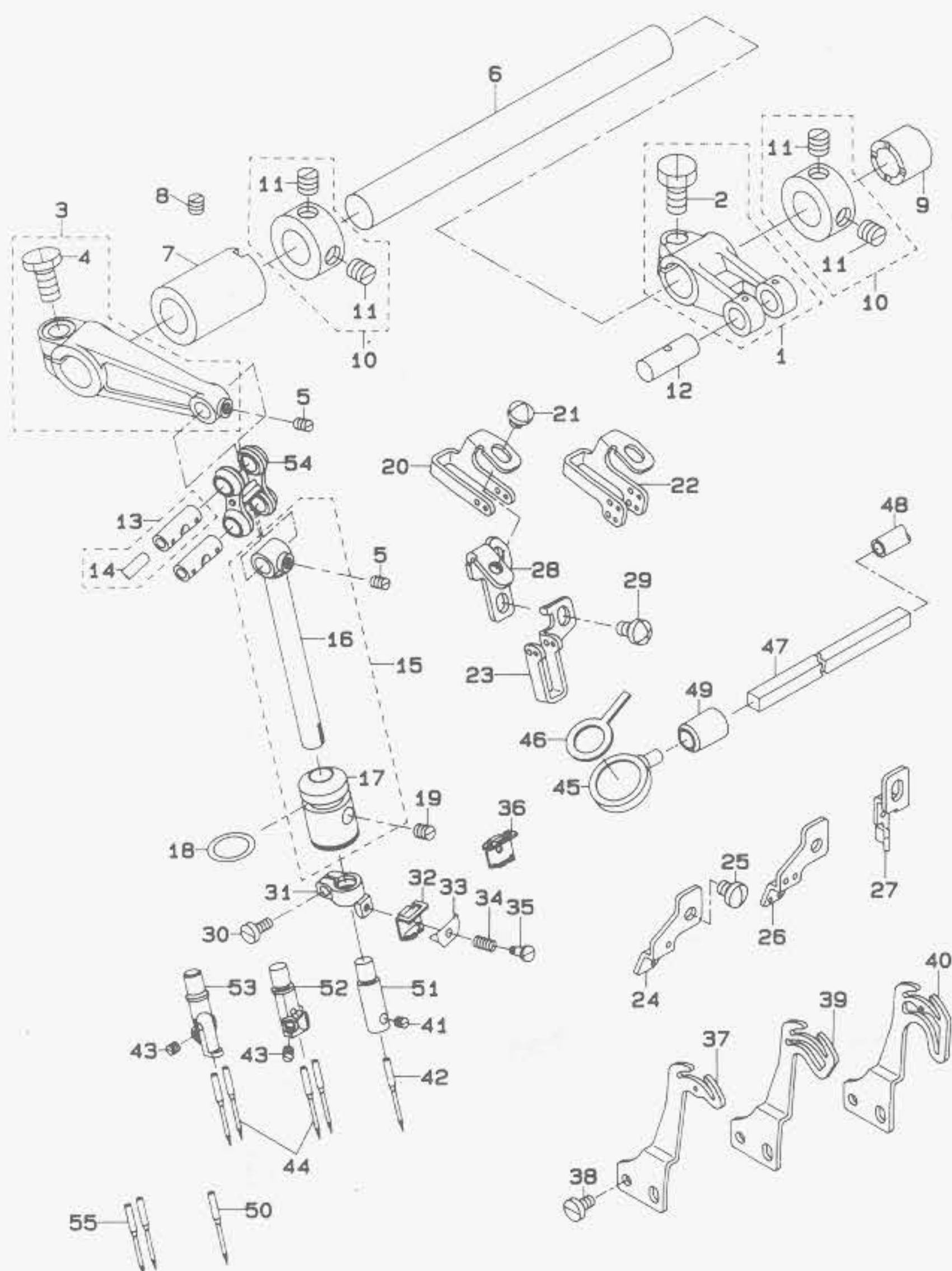
3. CRANKSHAFT COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#01	121-08205	CRANKSHAFT BUSHING D	1
2	#01	SS-4091015-SP	SCREW 9/64-40 L=10	3
3	#02	SS-4090715-SP	SCREW 9/64-40 L=7	3
4	#02	121-08304	CRANKSHAFT BUSHING D	1
5		121-08403	GASKET	1
6	#01	B1215-804-000	BALL BEARING D	1
7	#02	SB-1100003-00	BALL BEARING	1
8		121-08007	CRANKSHAFT BUSHING C	1
9	#01	116-50900	RUBBER CAP	1
10		121-07108	CRANKSHAFT	1
11		121-32155	KNIFE DRIVING ROD ASM.	1
12		SS-7111810-TP	SCREW 11/64-40 L=18	(1)
13		SS-7110840-SP	SCREW 11/64-40 L=7.8	2
14		121-09153	CONNECTING ROD ASM.	1
15		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
16		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
17		B1212-704-000	BEARING RETAINER	1
18		B1211-804-000	BALL BEARING B	1
19		121-22354	UPPER LOOPER ROD ASM.	1
20		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
21		121-22107	LOOPER DRIVING ROD	(1)
22		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
23		121-22305	UPPER LOOPER ARM	(1)
24		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
25		121-22206	STOPPER	4
26	#01	121-23352	LOWER LOOPER ROD ASM., A	1
27		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
28		121-22107	LOOPER DRIVING ROD	(1)
29		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
30		121-23303	LOWER LOOPER ARM A	(1)
31		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
32	#02	121-20150	LOWER LOOPER ROD ASM., B	1
33		SS-7111810-TP	SCREW 11/64-40 L=18	(2)
34		121-22107	LOOPER DRIVING ROD	(1)
35		SS-7111410-TP	SCREW 11/64-40 L=14	(2)
36		121-20101	LOWER LOOPER ARM B	(1)
37		B1211-804-000	BALL BEARING B	1
38		115-10609	WASHER	1
39		WZ-2640310-KH	WAVED WASHER 20.4X33.9X3.5	1
40		RO-3473501-00	RUBBER RING	1
41		121-07702	THRUST HOLDER	1
42		SS-4120915-SP	SCREW 3/16-28 L=9	3
43		118-11502	OIL SHIELD	1
44		118-11205	HANDWHEEL A	1
45		SS-8151150-SP	SCREW 15/64-28 L=10.5	2
46		WP-0764010-SP	WASHER	1
47		SS-9681610-TP	SCREW 9/32-28 L=16	1
48		119-56505	HANDWHEEL C	1
49		SS-7111410-SP	SCREW 11/64-40 L=14	3
50		121-07900	BALANCER	1
51		SS-4080620-TP	SCREW 1/8-44 L=6	2
52		121-08106	OIL ADJUSTING BAR	1
53		SS-5080212-TP	SCREW 1/8-44 L=2	5
54		122-52508	THRUST COVER	1

Note (註記) #01... FOR NO-3704, NO-3714

4. NEEDLE DRIVING SHAFT COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		121-09252	FEED FORKED CRANK ASM.	1
2		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
3		121-09658	NEEDLE DRIVING ARM ASM.	1
4		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
5		SS-8090530-TP	SCREW 9/64-40 L= 5.0	2
6		121-09302	NEEDLE DRIVING SHAFT	1
7		122-52805	BUSHING, REAR	1
8		SS-8120410-SP	SCREW	1
9		121-09500	BUSHING, REAR	1
10		CS-1201010-SH	THRUST COLLAR ASM. D=12 W=10	2
11		SS-8660610-TP	SCREW 1/4-40 L=6	(4)
12	#01	118-23804	CRANK PIN C	1
13	#01	121-09955	LINK PIN C ASM.	2
14		CQ-2520000-00	OIL WICK	(0.1)
15		122-53050	NEEDLE HOLDER ASM.	1
16		121-10201	NEEDLE HOLDER	(1)
17		122-53100	NEEDLE HOLDER BUSHING	(1)
18		RO-1082401-00	RUBBER RING	1
19		SS-8110710-SP	SCREW	1
20	#05	121-11209	NEEDLE THREAD GUIDE	1
21		SS-4110515-SP	SCREW 11/64-40 L=5	1
22	#03	121-11308	THREAD GUIDE, 2-NEEDLE	1
23	#04	121-11407	THREAD GUIDE, CHAIN LOOPER	1
24	#05	121-11803	TAKE-UP LEVER GUIDE	1
25		SS-4110515-SP	SCREW 11/64-40 L=5	1
26	#03	121-11902	TAKE-UP LEVER GUIDE, 2-NEEDLE	1
27	#04	121-12009	TAKE-UP LEVER GUIDE, CHAIN LOOP	1
28		121-12108	NEEDLE THREAD GUIDE STAND	1
29		SS-4110715-SP	SCREW 11/64-40 L=7	2
30		SS-6080720-SP	SCREW	1
31		122-53209	NEEDLE CLAMP HOLDER	1
32	#06	121-10607	NEEDLE THREAD PRESSER GUIDE, A	1
33		121-10904	NEEDLE THREAD PRESSER PLATE	1
34		121-10805	NEEDLE THREAD PRESSER SPRING	1
35		SD-0280401-SL	HINGE SCREW D=2.8 H=4	1
36	#04	121-10706	NEEDLE THREAD PRESSER GUIDE, B	1
37	#02	121-11506	NEEDLE THREAD TAKE-UP LEVER	1
38		SS-6090670-TP	SCREW 9/64-40 L=6	2
39	#03	121-11605	TAKE-UP LEVER, 2-NEEDLE	1
40	#04	121-11704	TAKE-UP LEVER, CHAIN LOOPER	1
41	#02	SS-8080310-TP	SCREW 1/8-44 L=2.8	1
42	#02	MDC-270B1100	NEEDLE DCX27 #11	1
43	#07	SS-8080310-TP	SCREW 1/8-44 L=2.8	2
44	#07	MDC-270B1100	NEEDLE DCX27 #11	2
45		121-12207	COVER	1
46		121-12306	FELT A	1
47		121-12405	FELT B	1
48		BT-0600402-EA	LUBRICATING PIPE	0.2
49		TA-0951301-RO	OIL FELT	1
50	#08	MC-0336007-50	NEEDLE B-27 NM75	1
51	#02	121-48607	NEEDLE CLAMP	1
52	#03	121-48706	NEEDLE CLAMP, 2-NEEDLE	1
53	#04	121-49803	NEEDLE CLAMP, CHAIN LOOPER	1
54		122-52904	NEEDLE DRIVING LINK	1
55	#09	MC-0336007-50	NEEDLE B-27 NM75	2

Note (注記) #01....SELECTING PART FOR FIT TOLERANCE

#02....FOR MO-3704

#03....FOR MO-3714

#04....FOR MO-3716

#05....FOR MO-3704, MO-3716

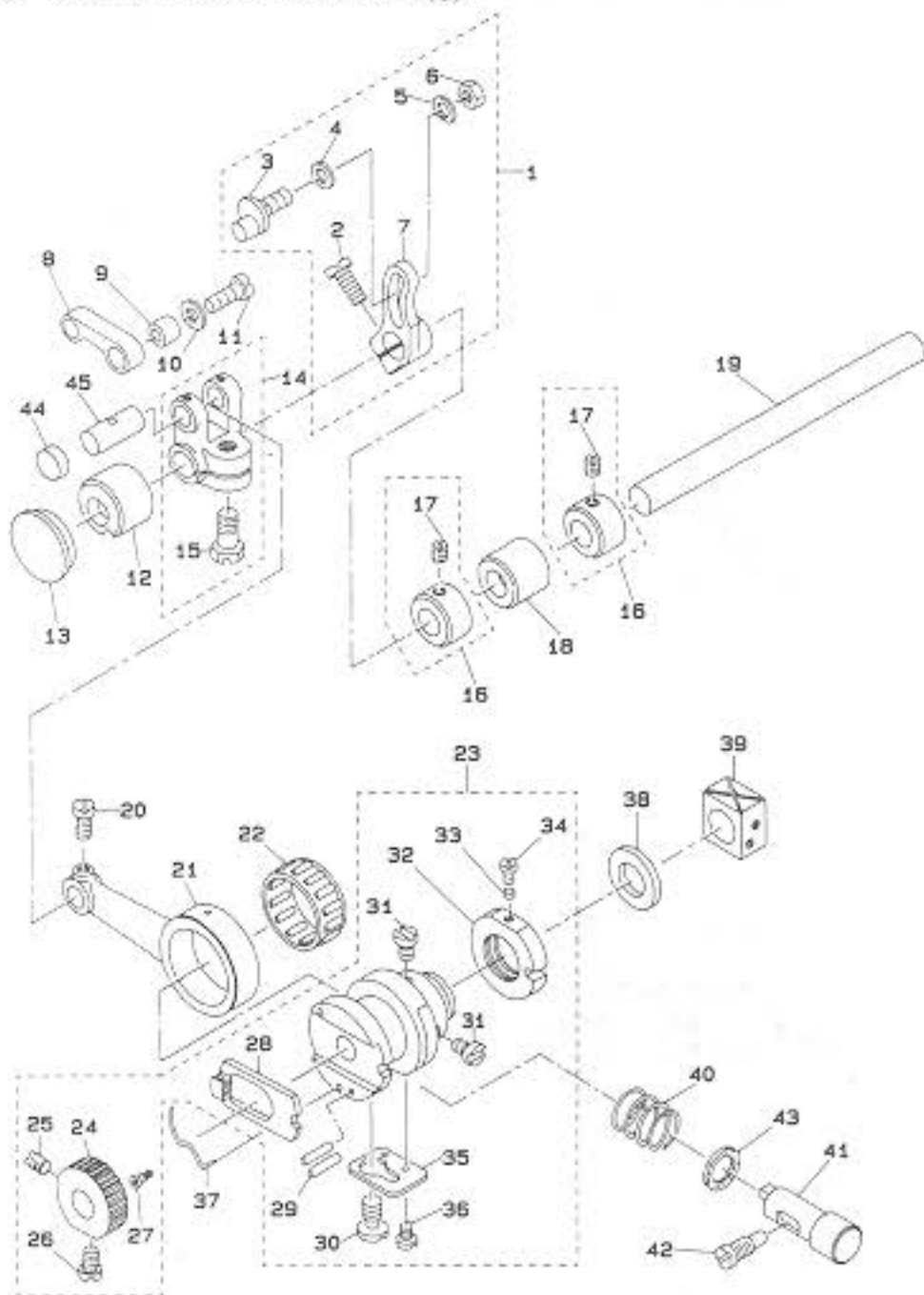
#06....FOR MO-3704, MO-3714

#07....FOR MO-3714, MO-3716

#08....FOR JE(MO-3704)

#09....FOR JE(MO-3714, MO-3716)

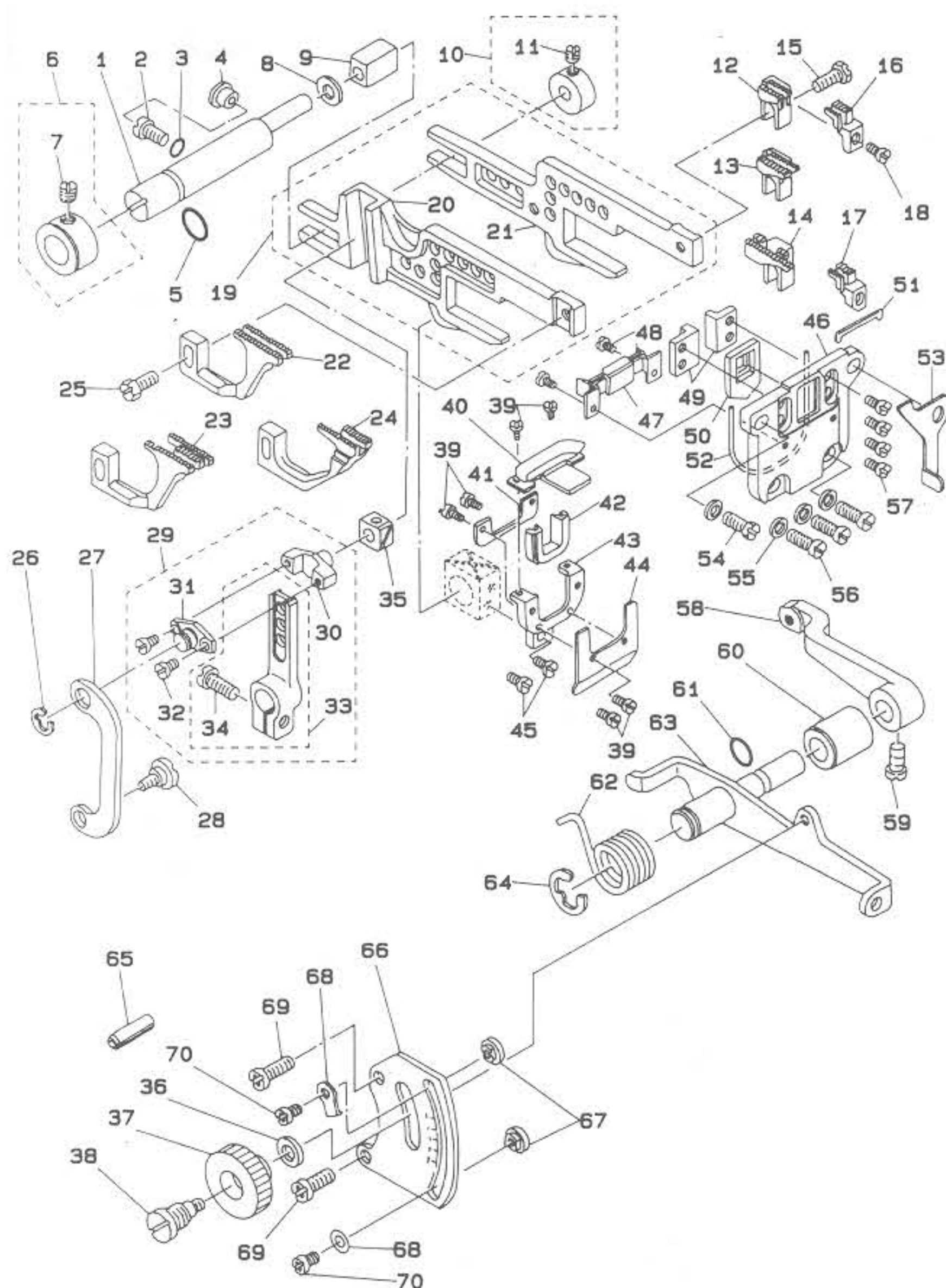
5. FEED MECHANISM COMPONENTS(1)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		118-24059	MAIN FEED ROCKER ASM.	1
2		SS-6121220-TP	SCREW 3/16-28 L=11.5	(1)
3		118-24000	PIN	(1)
4		119-48502	WASHER	(1)
5		119-48601	WASHER B	(1)
6		NS-6620320-SP	NUT 3/16-32	(1)
7		115-30102	MAIN FEED ROCKER	(1)
8		118-24109	MAIN FEED LINK	1
9		B1620-804-000	COLLAR	1
10		B2107-816-000	WASHER	1
11		SS-6121220-TP	SCREW 3/16-28 L=11.5	1
12		121-17206	FEED ROCKER SHAFT BUSHING, FRO	1
13		TA-2050416-R0	RUBBER PLUG	1
14		B1611-804-0A0	FORKED LINK ASM.	1
15		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
16		CS-095081A-SH	THRUST COLLAR ASM. D=9.53 V=8	2
17		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(4)
18		121-17305	FEED ROCKER SHAFT BUSHING, REA	1
19		121-18907	FEED SHAFT	1
20		SS-7110910-TP	SCREW 11/64-40 L= 8.5	1
21		B1610-804-000	CRANK ROD	1
22	#01	B1609-804-B00	NEEDLE BEARING	1
23		122-53951	FEED ECCENTRIC BODY ASM.	1
24		118-23507	RATCHET GEAR	(1)
25		SS-8110750-SP	SCREW 11/64-40 L= 6.5	(1)
26		SS-6110710-TP	SCREW 11/64-40 L= 6.5	(1)
27		SD-0260271-SP	HINGE SCREW D= 2.60 H= 2.7	(1)
28		B1604-704-000	RATCHET PAWL	(1)
29		PS-0300132-KH	SPRING PIN 3X13	(2)
30		118-28209	SCREW 1/4-40 L=7.5	(1)
31		SS-7110810-SP	SCREW 11/64-40 L= 8.0	(2)
32		118-23309	NUT	(1)
33		118-23408	PLUG	(1)
34		SS-6090440-SP	SCREW 9/64-40 L= 4.0	(1)
35		118-28100	FEED CAM FIXING PLATE	(1)
36		SS-7060310-SP	SCREW 3/32-56 L=3	(2)
37		B1606-704-000	RATCHET PAWL SPRING	1
38		118-23200	WASHER	1
39		118-24406	SLIDE BLOCK	1
40		B1652-704-000	SPRING	1
41		121-18501	PUSH BUTTON STUD	1
42		SS-7151550-SP	SCREW 15/64-28 L=14.5	1
43		121-18600	OIL SHEET	1
44		TA-1030402-R0	RUBBER PLUG D=10.3 L=4	1
45	#01	118-23804	CRANK PIN C	1

Note (注記)#01...SELECTING PART FOR FIT TOLERANCE

6. FEED MECHANISM COMPONENTS(2)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		118-24505	FEED BAR SHAFT	1
2		SS-7120910-SP	SCREW 3/16-28 L=9	1
3		RO-0371801-00	RUBBER RING	1
4		TA-0800504-R0	PLUG D=8 L=4.5	1
5		RO-0781901-00	RUBBER RING	1
6		118-24653	THRUST COLLAR ASM.	1
7		SS-8660330-SP	SCREW 1/4-40 L= 3.0	(1)
8		115-29906	WASHER	1
9		B1624-704-000	SLIDE BLOCK	1
10		118-28050	COLLAR ASM.	1
11		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(1)
12	#01	118-82107	MAIN FEED DOG	1
13	#02	119-49807	MAIN FEED DOG	1
14	#03	118-82800	MAIN FEED DOG	1
15		SS-9111050-SP	SCREW 11/64-40 L=9.5	1
16	#04	118-87106	AUXILIARY FEED DOG	1
17	#03	118-87403	AUXILIARY FEED DOG	1
18		SS-4080610-SP	SCREW 1/8-44 L=6.4	1
19		118-24257	MAIN FEED BAR ASM.	1
20		118-24307	DIFFERENTIAL FEED BAR	(1)
21		118-24208	MAIN FEED BAR	(1)
22	#01	B1657-804-00T	DIFFERENTIAL FEED DOG	1
23	#02	119-49906	DIFFERENTIAL FEED DOG	1
24	#03	121-72805	DIFFERENTIAL FEED DOG	1
25		SS-9111010-SP	SCREW 11/64-40 L=9.5	1
26		RE-0500000-K0	E-RING	1
27		118-26310	ADJUSTING LINK	1
28		SD-0720271-SP	HINGE SCREW D=7.2 H=2.7	1
29		118-28555	DIFFERENTIAL FEED ROCKER ASM.	1
30		118-25304	PIN	(1)
31		118-26401	PIN COVER	(1)
32		SS-6080410-SP	SCREW 1/8-44 L=4	(2)
33		115-30656	DIFFERENTIAL FEED ROCKER ASM.	(1)
34		SS-6121220-TP	SCREW 3/16-28 L=11.5	(1)
35		B1414-555-000	SLIDE BLOCK	1
36		WP-0621016-SD	WASHER 6.2X13X1	1
37		B1647-704-000-A	DIFFERENTIAL FEED LOCK NUT	1
38		B1646-704-000-A	DIFFERENTIAL FEED HINGE SCREW	1
39		SS-7060310-SP	SCREW 3/32-56 L=3	6
40		118-25601	RUBBER PRESSER PLATE ASM.	1
41		118-25205	OIL SHIELD RUBBER	1
42		118-25106	OIL SHIELD RUBBER	1
43		118-25007	RUBBER COVER	1
44		118-25403	RUBBER BASE PLATE	1
45		SS-7090620-TP	SCREW 9/64-40 L=6.1	2
46		118-24802	RUBBER CASE	1
47		118-27607	OIL SHIELD RUBBER, LOWER	1
48		SS-7080510-SP	SCREW 3/32-56 L=4.8	2
49		118-24703	FEED BAR SUPPORT	2
50		118-24901	RUBBER	1
51		118-27904	RUBBER	1
52		RO-4801201-00	RUBBER RING	1
53		118-28308	SUPPORT THROAT PLATE	1
54		SS-9111010-SP	SCREW 11/64-40 L=9.5	1
55		WP-0480856-SP	WASHER 4.8X8.4X0.8	4
56		SS-7111120-SP	SCREW 11/64-40 L=10.5	3
57		SS-6090620-SP	SCREW 9/64-40 L=6	4
58		118-28605	DIFFERENTIAL FEED ROCKER	1
59		SS-6661110-SP	SCREW 1/4-40 L=11	1
60		B1645-704-000-A	BUSHING	1
61		RO-0601501-00	RUBBER RING	1
62		119-91502	SPRING	1
63		118-25858	ROCKER SHAFT ASM.	1
64		RE-0900000-KP	SNAP RING 9	1
65		PS-0400222-K0	SPRING PIN	1
66		118-27102	DIFFERENTIAL FEED GRADUATION	1
67		115-29005	STOPPER	2
68		WP-0371016-SD	WASHER 3.7X8X1	2
69		SS-4121215-SP	SCREW 3/16-28 L=12	2
70		SS-4090515-SP	SCREW 9/64-40 L=5	2

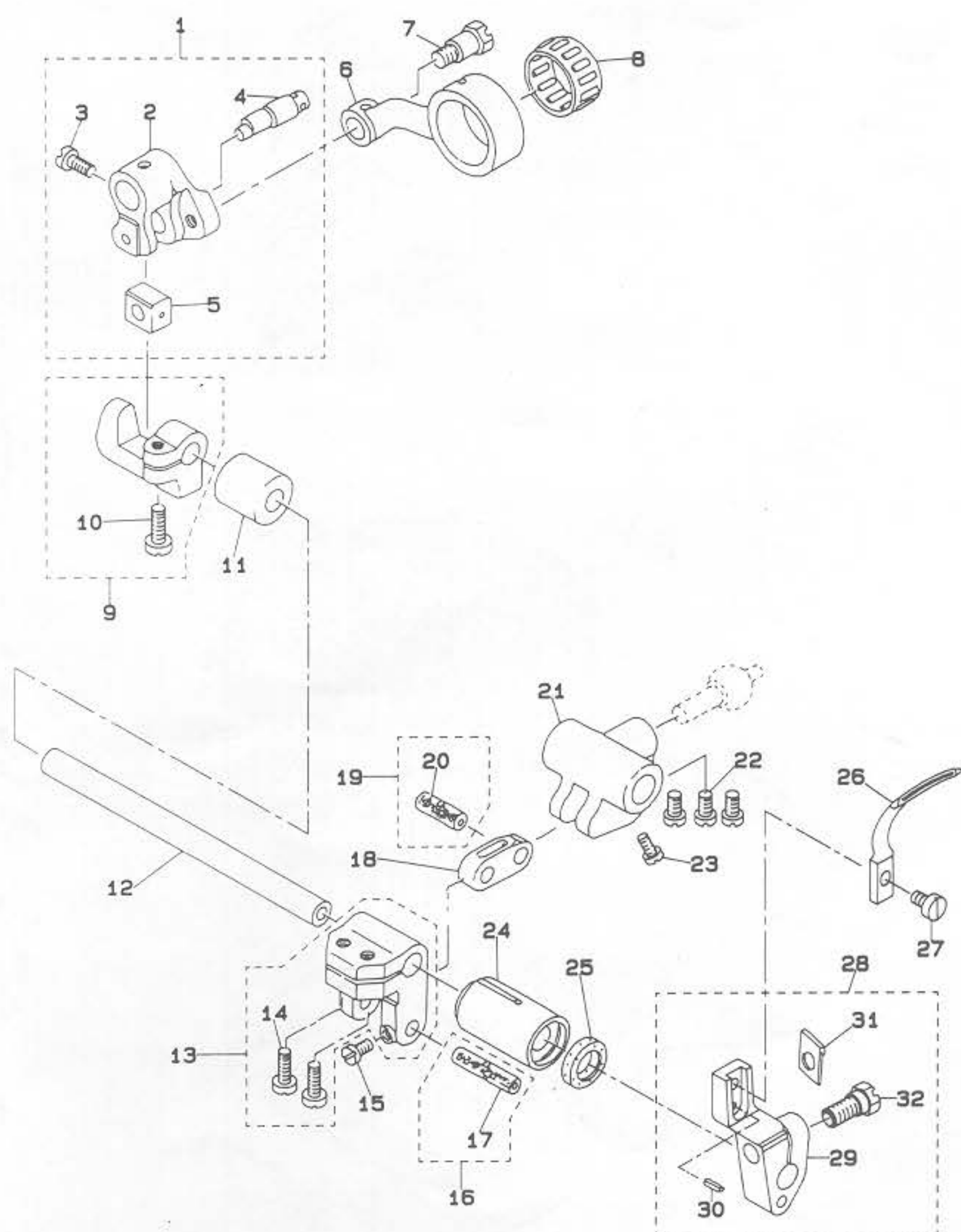
Note (注記) #01...FOR MO-3704

#02...FOR MO-3714

#03...FOR MO-3716

#04...FOR MO-3704, MO-3714

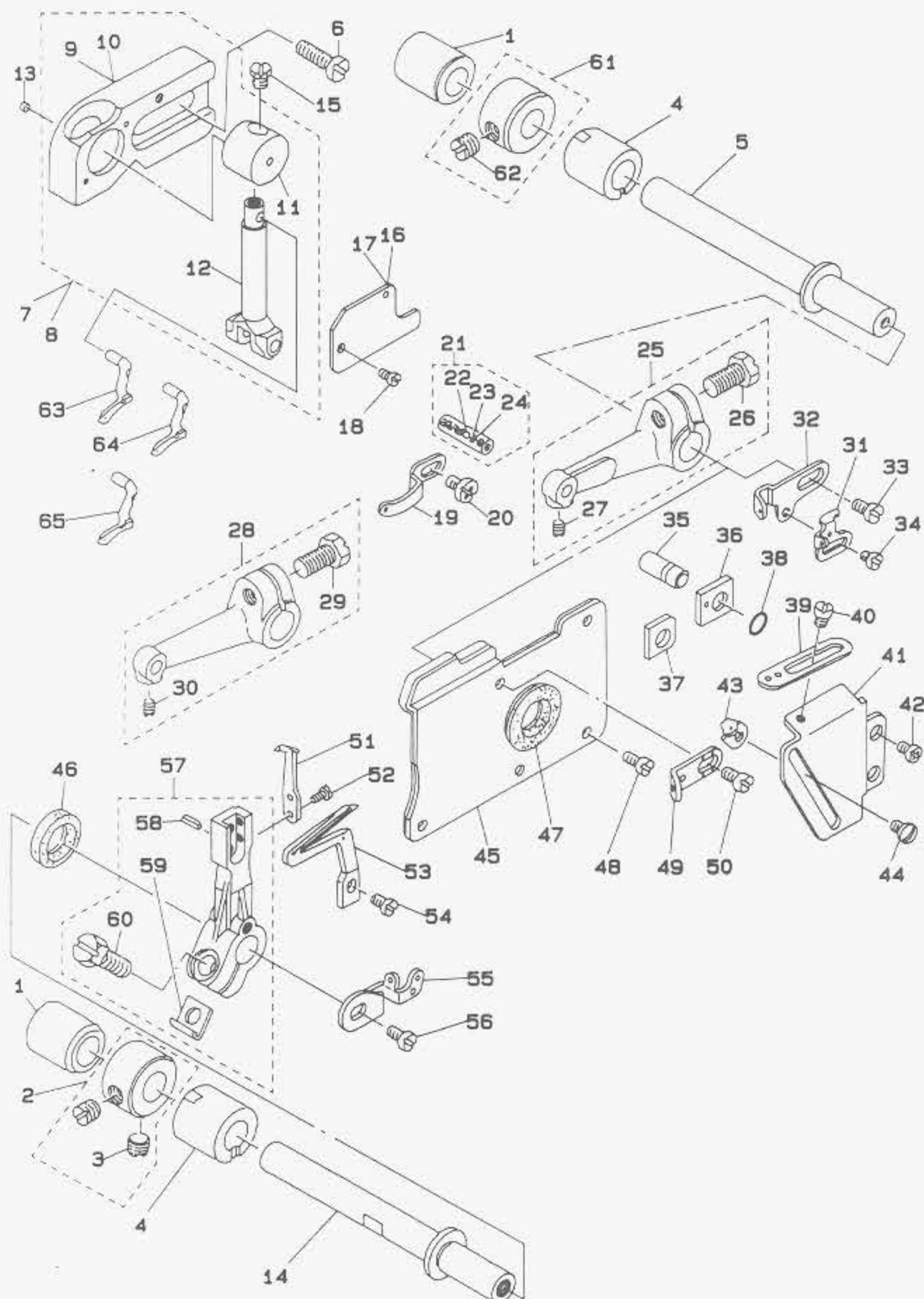
7. CHAIN LOOPER COMPONENTS(FOR MO-3716)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		B2103-816-0A0	SLIDER ARM ASM.	1
2		B2103-816-000-B	CHAIN LOOPER SHAFT SLIDE ARM	(1)
3		SS-7110720-TP	SCREW 11/64-40 L= 7.0	(1)
4		B2120-816-000	CHAIN LOOPER SLIDE BLOCK PIN	(1)
5		B2105-816-000	CHAIN LOOPER SLIDE BLOCK	(1)
6		B2102-816-000-A	CHAIN LOOPER ROD (22MM)	1
7		SD-0720803-TH	STEP-SCREW D=7.24 H=8	1
8	#01	B2119-816-B00	BEARING B	1
9		B2108-816-0A0	BRACKET ASM.	1
10		SS-6121220-TP	SCREW 3/16-28 L=11.5	(1)
11		B2111-716-000	BUSHING, REAR	1
12		118-29207	CHAIN LOOPER SHAFT	1
13		115-39053	CHAIN LOOPER SHAFT DRIVING ARM	1
14		SS-6121220-TP	SCREW 3/16-28 L=11.5	(2)
15		SS-4080610-SP	SCREW 1/8-44 L=6.4	1
16	#01	B2106-816-CA0	PIN ASM., LONG	1
17		CQ-2020000-00	OIL WICK	(0.1)
18		B2113-816-000	DRIVING LINK	1
19	#01	B2114-816-CA0	PIN ASM., SHORT	1
20		CQ-2020000-00	OIL WICK	(0.1)
21		B2115-816-000	DRIVING BALL ARM BRACKET	1
22		SS-6110710-TP	SCREW 11/64-40 L= 6.5	3
23		SS-4080610-SP	SCREW 1/8-44 L=6.4	1
24		B2110-816-000-B	BUSHING, FRONT	1
25		B2525-352-000	OIL SEAL RING	1
26		121-20705	CHAIN LOOPER	1
27		SS-6090620-TP	SCREW	1
28		121-21554	CHAIN LOOPER DRIVING ARM ASM.	1
29		121-21505	CHAIN LOOPER DRIVING ARM	(1)
30		PS-0250062-KH	SPRING PIN 2.5X6	(1)
31		B2531-704-000	WASHER	(1)
32		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)

Note (注記)#01....SELECTING PART FOR FIT TOLERANCE

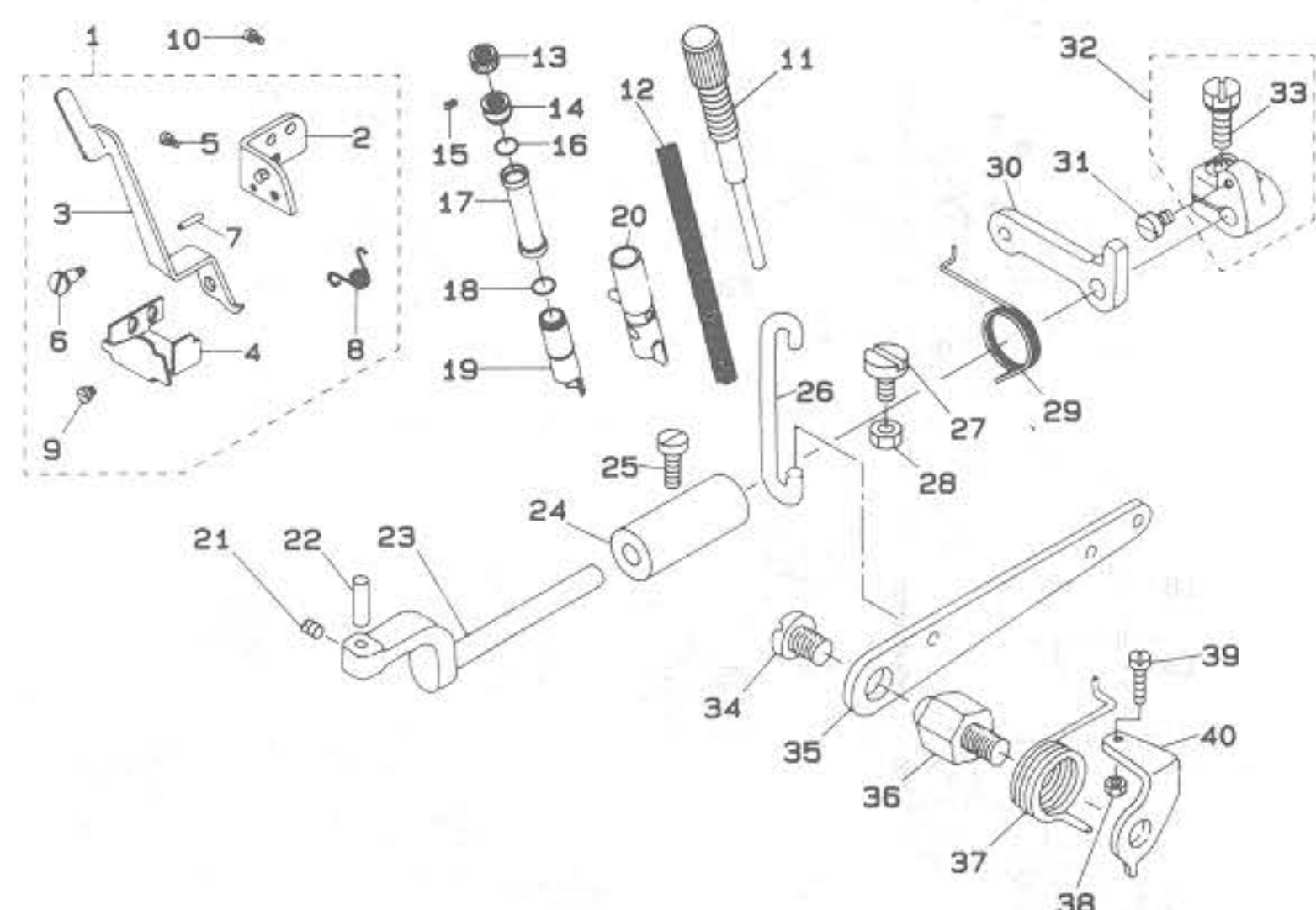
8. UPPER & LOWER LOOPER COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		122-54009	BUSHING, REAR	2
2	#06	CS-103121A-SH	COLLAR ASM. D=10.32 W=12	2
3		SS-8660530-TP	SCREW 1/4-40 L= 4.5	(4)
4		B2507-804-000-B	BUSHING, FRONT	2
5		118-31302	UPPER LOOPER SHAFT	1
6		SS-7151340-TP	SCREW 15/64-28 L=12.5	2
7	#01	122-54157	UPPER LOOPER GUIDE A ASM.	1
8	#02	122-54256	UPPER LOOPER GUIDE B ASM.	1
9	#01	118-33613	UPPER LOOPER GUIDE SUPPORT	(1)
10	#02	118-93302	UPPER LOOPER GUIDE SUPPORT B	(1)
11		B2512-804-000-A	UPPER LOOPER GUIDE	(1)
12		118-31617	UPPER LOOPER HOLDER	(1)
13		118-42101	OIL FELT	1
14		118-32300	LOWER LOOPER SHAFT	1
15		SS-9110430-TP	SCREW 11/64-40 L=4	1
16	#01	118-33704	UPPER LOOPER GUIDE COVER	1
17	#02	B2515-704-00B	UPPER LOOPER GUIDE COVER B	1
18		SS-7060610-SP	SCREW 3/32-56 L= 5.5	2
19		118-33308	UPPER LOOPER THREAD GUIDE	1
20		SS-4090615-SP	SCREW 9/64-40 L=6	1
21	#03	118-31757	PIN ASM.	1
22		118-31708	OIL WICK STOPPER BALL	(1)
23		CQ-2020000-00	OIL WICK	(0.1)
24		CQ-2000000-00	OIL WICK	(0.1)
25	#01	118-31450	LOOPER HOLDER ASM. A	1
26		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
27		SS-8090410-SP	SCREW 9/64-40 L= 3.5	(1)
28	#02	118-31559	LOOPER HOLDER ASM. B	1
29		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
30		SS-8090410-SP	SCREW 9/64-40 L= 3.5	(1)
31		118-33506	LOWER LOOPER THREAD TAKE-UP	1
32		121-24004	THREAD TAKE-UP, RIGHT	1
33		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
34		SS-6080410-SP	SCREW 1/8-44 L=4	1
35		118-31906	PIN	1
36	#06	118-31807	GAUGE	1
37	#07	119-91809	GAUGE	1
38		RO-0371801-00	RUBBER RING	1
39		121-23907	THREAD GUIDE, RIGHT	1
40		SS-3090610-SP	SCREW 9/64-40 L=6	1
41		121-23808	LOOPER THREAD TAKE-UP COVER	1
42		SS-4110715-SP	SCREW 11/64-40 L=7	2
43		118-33407	LOWER LOOPER THREAD GUIDE	1
44		SS-3090610-SP	SCREW 9/64-40 L=6	1
45		121-23659	OIL SHIELD PLATE ASM.	1
46		B2508-704-000	OIL SEAL	1
47		B2530-704-000	UPPER LOOPER SHAFT RUBBER RING	1
48		SS-6090630-SP	SCREW 9/64-40 L=6	4
49		121-24202	UPPER LOOPER THREAD GUIDE	1
50		SS-7090850-SP	SCREW 9/64-40 L=8	1
51		118-90001	TRAVELING NEEDLE GUARD	1
52		SS-6060440-TP	SCREW 3/32-56 L=3.5	2
53		119-99307	LOWER LOOPER	1
54		SS-6090620-TP	SCREW	1
55		118-33209	LOOPER THREAD TAKE-UP, LEFT	1
56		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
57		121-23550	LOWER LOOPER ARM ASM.	1
58		PS-0300062-KH	SPRING PIN 3X6	(1)
59		B2531-704-000	WASHER	(1)
60		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
61	#07	CS-103121A-SH	COLLAR ASM. D=10.32 W=12	1
62		SS-8660530-TP	SCREW 1/4-40 L= 4.5	(2)
63	#02	121-76004	UPPER LOOPER	1
64	#04	118-88104	UPPER LOOPER	1
65	#05	119-99208	UPPER LOOPER	1

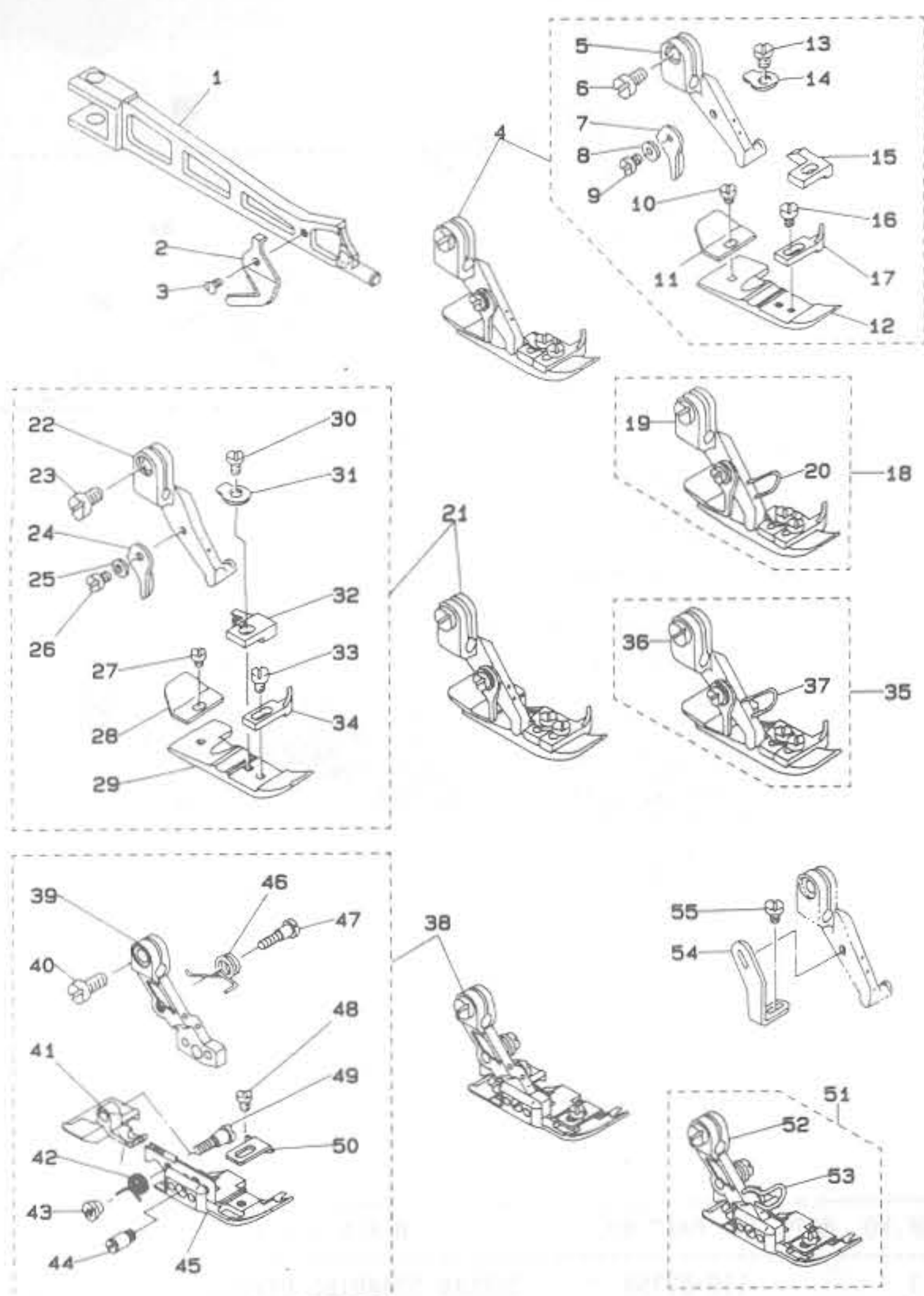
Note (注記) #01...FOR MO-3704, MO-3716
 #02...FOR MO-3714
 #03...SELECTING PART FOR FIT TOLERANCE
 #04...FOR MO-3704, MO-3716
 (NEEDLE #9, #11, #14)
 #05...FOR MO-3704, MO-3716
 (NEEDLE #14, #16, #18)
 #06...FOR MO-3704, MO-3714
 #07...FOR MO-3716

9. PRESSER FOOT COMPONENTS(1)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		121-15051	FOOT LIFTING LEVER STAND ASM.	1
2		121-15002	FOOT LIFTING LEVER STAND	(1)
3		121-15101	PRESSER FOOT LIFTING LEVER	(1)
4		121-15200	STOPPER	(1)
5		SS-7110510-SP	SCREW 11/64-40 L=5	(2)
6		SD-0640241-SP	HINGE SCREW D= 6.35 H= 2.4	(1)
7		PS-0300142-KH	SPRING PIN 0.3 X 14	(1)
8		121-15309	SPRING	(1)
9		SS-6080340-SP	SCREW 1/8-44 L=3.0	(1)
10		SS-4110715-SP	SCREW 11/64-40 L=7	2
11		121-14708	PRESSER REGULATOR SCREW	1
12		B1515-804-00B	PRESSER SPRING	1
13		121-14807	PRESSER REGULATOR NUT	1
14		121-14609	PRESSER REGULATOR SCREW WASHER	1
15		SS-8110410-TP	SCREW 11/64-40 L= 3.5	1
16		RO-1100901-00	RUBBER RING	1
17		121-14906	PRESSER BAR COVER	1
18		RO-1100901-00	RUBBER RING	2
19		121-14302	PRESSER BAR BUSHING	1
20		121-14450	PRESSER BAR ASM.	1
21		SS-8110510-SP	SCREW 11/64-40 L=5	1
22		B1534-804-000	PRESSER FOOT ARM HINGE SHAFT	1
23		115-21002	PRESSER FOOT SHAFT	1
24		115-21101	BUSHING	1
25		SS-6121510-SP	SCREW 3/16-28 L=15.0	1
26		118-19414	LIFTING HOOK	1
27		SS-6151210-SP	SCREW 15/64-28 L=12	1
28		NS-6150310-SP	NUT 15/64-28	1
29		118-19703	PRESSER FOOT ARM SPRING	1
30		118-19505	LIFTING ARM	1
31		SS-6110710-TP	SCREW 11/64-40 L= 6.5	1
32		B1535-804-0A0	PRESSER FOOT SHAFT THRUST ARM	1
33		SS-9151210-TP	SCREW 15/64-28 L=11.8	(1)
34		SS-7161040-SP	SCREW 1/4-24 L= 9.5	1
35		118-19307	LIFTING LEVER	1
36		118-19109	LIFTING LEVER SCREW	1
37		118-19208	LIFTING LEVER SPRING	1
38		NS-6110420-SP	NUT 11/64-40	1
39		SS-7111410-SP	SCREW 11/64-40 L=14	1
40		121-15051	PRESSER FOOT LIFTING LEVER STO	1

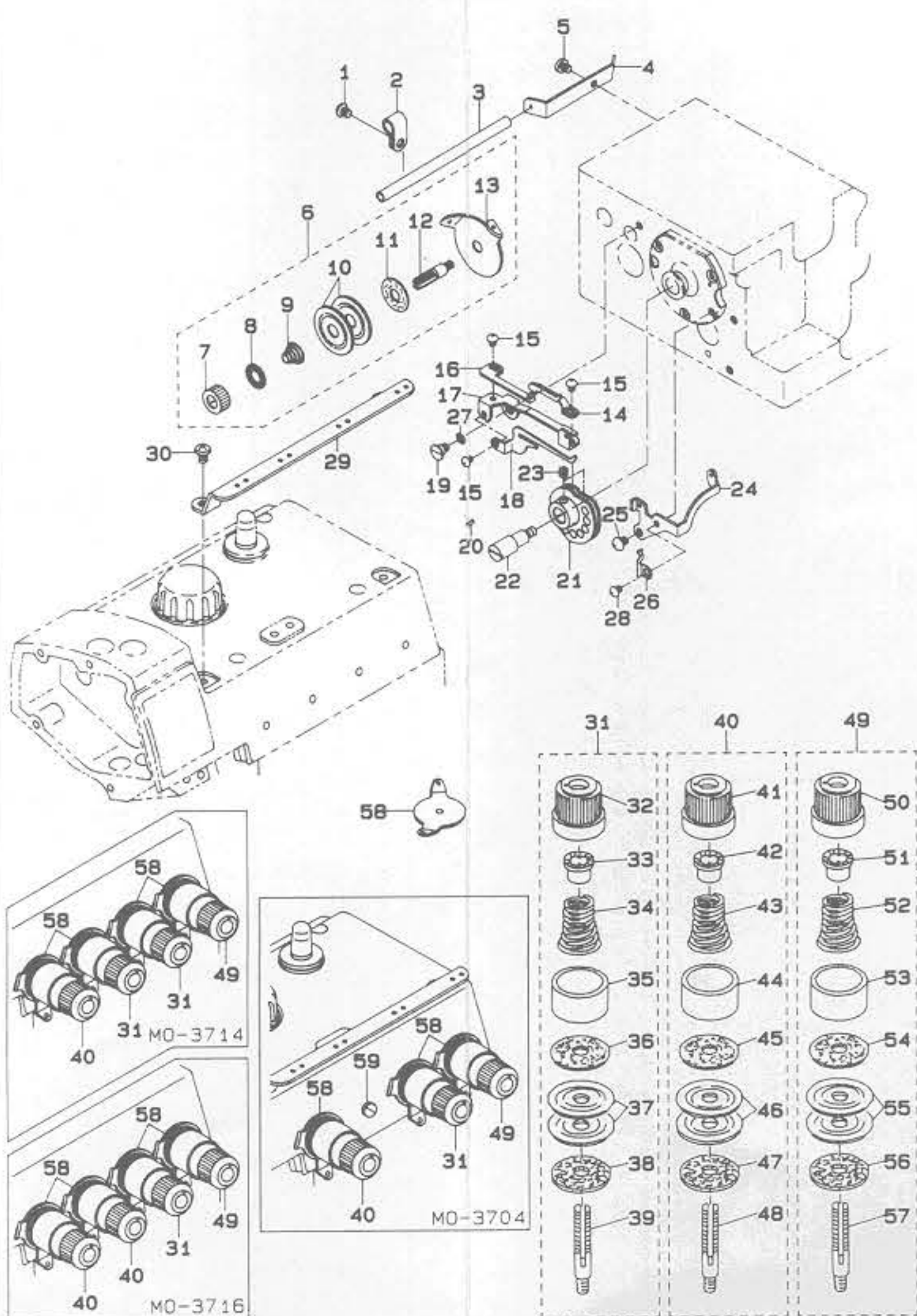
10. PRESSER FOOT COMPONENTS(2)



REF.NO	NOTE	PART NO.	DESCRIPTION	QTY
1		122-53803	PRESSER FOOT ARM	1
2		B1528-804-000-A	THREAD TRIMMER	1
3		SS-6060440-TP	SCREW 3/32-56 L=3.5	1
4	#01	118-76158	PRESSER FOOT ASM.	1
5		118-72009	PRESSER FOOT HINGE	(1)
6		SS-6090650-SP	SCREW 9/64-40 L=6	(1)
7		B1530-804-000	STOPPER	(1)
8		WP-0250516-SD	WASHER 2.5X6X0.5	(1)
9		SS-7060610-SP	SCREW 3/32-56 L= 5.5	(1)
10		SS-6060210-SP	SCREW 3/32-56 L= 1.9	(1)
11		B1511-814-000	REAR PRESSER FOOT	(1)
12		B1507-804-C00	PRESSER FOOT	(1)
13		SS-7080520-SP	SCREW 1/8-44 L=4.9	(1)
14		B1508-804-00B	SPRING	(1)
15		B1509-804-C00	STITCH TONGUE	(1)
16		SS-6060440-TP	SCREW 3/32-56 L=3.5	(1)
17		B1510-814-000	CURL GUARD	(1)
18	#02	118-76166	PRESSER FOOT ASM.	1
19	#02	118-76158	PRESSER FOOT ASM.	(1)
20	#02	118-20701	FINGER GUARD	(1)
21	#03	121-52450	PRESSER FOOT ASM.	1
22		118-72009	PRESSER FOOT HINGE	(1)
23		SS-6090650-SP	SCREW 9/64-40 L=6	(1)
24		B1530-804-000	STOPPER	(1)
25		WP-0250516-SD	WASHER 2.5X6X0.5	(1)
26		SS-7060610-SP	SCREW 3/32-56 L= 5.5	(1)
27		SS-6060210-SP	SCREW 3/32-56 L= 1.9	(1)
28		B1511-814-000	REAR PRESSER FOOT	(1)
29		B1507-814-00P	PRESSER FOOT	(1)
30		SS-7080520-SP	SCREW 1/8-44 L=4.9	(1)
31		B1508-804-00B	SPRING	(1)
32		121-60008	STITCH TONGUE	(1)
33		SS-6060440-TP	SCREW 3/32-56 L=3.5	(1)
34		B1510-814-000	CURL GUARD	(1)
35	#04	118-76869	PRESSER FOOT ASM.	1
36	#04	118-76851	PRESSER FOOT ASM.	(1)
37	#04	118-20701	FINGER GUARD	(1)
38	#05	121-53755	PRESSER FOOT ASM.	1
39		121-56907	PRESSER FOOT HINGE	(1)
40		SS-6090650-SP	SCREW 9/64-40 L=6	(1)
41		121-64802	REAR PRESSER FOOT	(1)
42		121-67805	SPRING, FOR REAR PRESSER FOOT	(1)
43		B1513-816-000	NUT, FOR REAR PRESSER FOOT	(1)
44		121-67409	HINGE PIN	(1)
45		121-62202	PRESSER FOOT	(1)
46		121-67607	PRESSER FOOT ARM SPRING	(1)
47		121-67508	HINGE SCREW	(1)
48		SS-6060340-SP	SCREW 3/32-56 L= 2.5	(1)
49		B1514-816-000	SCREW	(1)
50		121-67706	PRESSER FOOT	(1)
51	#06	121-53763	PRESSER FOOT ASM.	1
52	#06	121-53755	PRESSER FOOT ASM.	(1)
53	#06	121-15408	FINGER GUARD	(1)
54	#07	B1539-804-000	PRESSER FOOT FIXING PLATE	1
55	#07	SS-6060410-TP	SCREW 3/32-56 L= 3.5	1

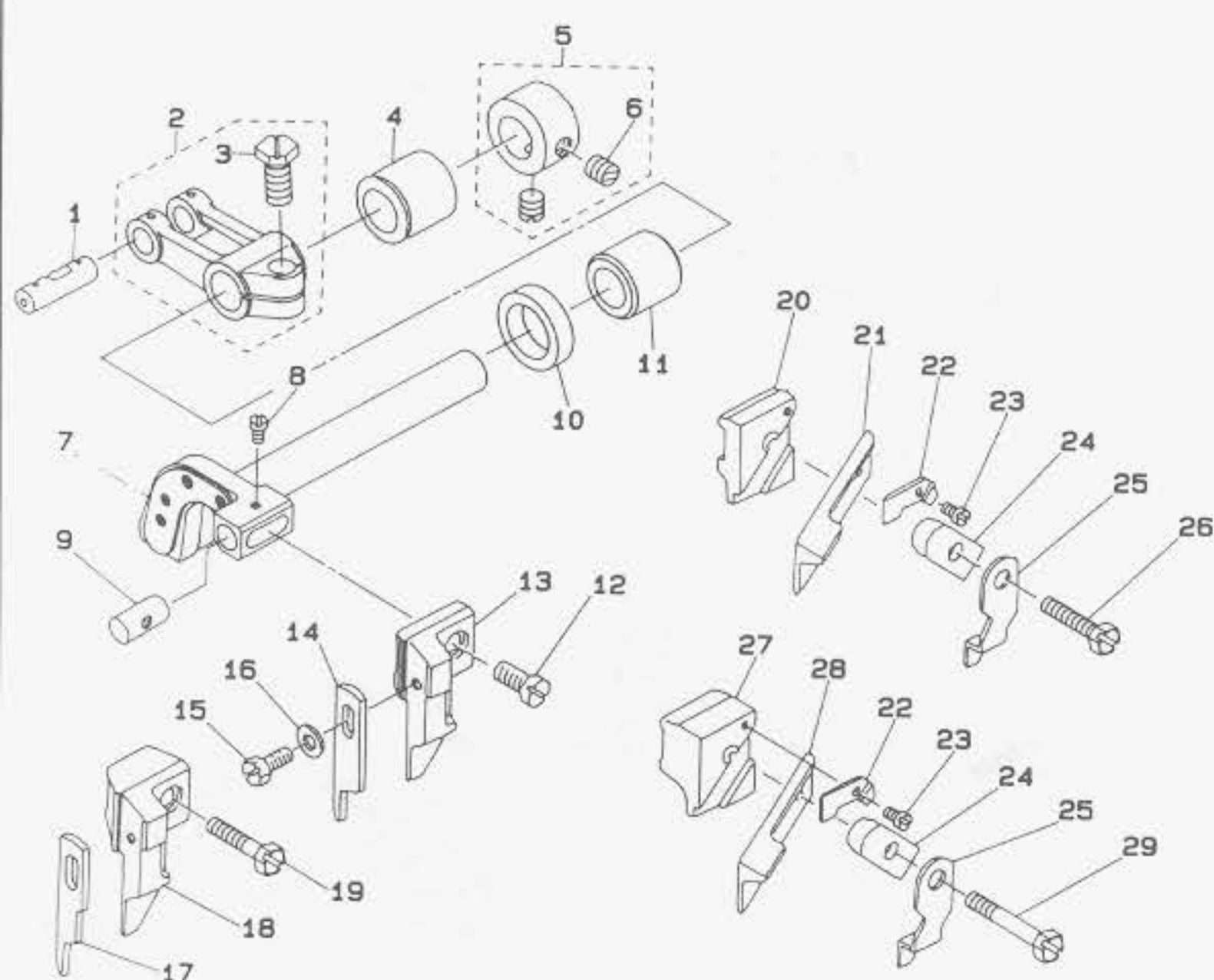
Note (注記) #01....FOR MO-3704(FOR DOMESTIC USE)
 #02....FOR MO-3704(FOR EXPORT)
 #03....FOR MO-3714(FOR DOMESTIC USE)
 #04....FOR MO-3714(FOR EXPORT)
 #05....FOR MO-3716(FOR DOMESTIC USE)
 #06....FOR MO-3716(FOR EXPORT)
 #07....SPECIAL ORDER PART
 (FOR MO-3704,MO-3714)

11. THREAD TENSION COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		SS-4120615-SP	SCREW 3/16-28 L=6	1
2		B3113-352-000	MOUNTING BRACKET	1
3		B2401-816-000	LOOPER THREAD GUIDE TUBE	1
4		B2402-716-000	LOOPER THREAD GUIDE TUBE GUIDE	1
5		SS-5150510-SP	SCREW 15/64-28 L=5	1
6		115-50852	TENSION CONTROLLER ASM.	1
7		B2314-019-000	TENSION POST NUT	(1)
8		B3120-125-000	ROTATING STOPPER	(1)
9		B2017-372-000	TENSION SPRING NO.1	(1)
10		B3126-012-000	THREAD TENSION DISK	(2)
11		B3120-352-000	THREAD TENSION SPRING FELT	(1)
12		115-50803	THREAD TENSION POST	(1)
13		115-50308	THREAD GUIDE	(1)
14		121-20903	THREAD GUIDE A	1
15		SS-4090415-SP	SCREW 9/64-40 L=4	3
16		121-21000	THREAD GUIDE B	1
17		121-20804	THREAD GUIDE BASE	1
18		121-21109	THREAD GUIDE HOOK	1
19		SD-0600341-TP	HINGE SCREW D=6.0 H=3.4	1
20		PS-0200052-KH	SPRING PIN 2.3X5	1
21		B2201-816-00B	THREAD CAM	1
22		B2202-816-000	SHAFT	1
23		SS-8110410-TP	SCREW 11/64-40 L= 3.5	2
24		121-21208	THREAD GUIDE	1
25		SS-4110515-SP	SCREW 11/64-40 L=5	1
26		121-21307	THREAD GUIDE SPRING	1
27		WZ-0640312-K0	WAVED WASHER	1
28		SS-4090415-SP	SCREW 9/64-40 L=4	1
29		122-54405	CENTER THREAD GUIDE	1
30		SS-4110715-SP	SCREW 11/64-40 L=7	2
31		122-54850	THREAD TENSION SPRING JUNCTION	1
32		119-56901	THREAD TENSION KNOB, YELLOW	(1)
33		B3112-704-000	TENSION SPRING BUSHING	(1)
34		B3102-804-000	TENSION SPRING, YELLOW	(1)
35		119-57305	TENSION DISC PRESSER	(1)
36		B3120-704-000	THREAD TENSION SPRING FELT	(1)
37		122-54504	THREAD TENSION DISK	(2)
38		122-54603	THREAD TENSION RUBBER	(1)
39		B3105-804-000	TENSION POST	(1)
40		122-54751	THREAD TENSION SPRING JUNCTION	1
41		119-56703	THREAD TENSION PICK-UP (RED)	(1)
42		B3112-704-000	TENSION SPRING BUSHING	(1)
43		B3101-804-000	TENSION SPRING, RED	(1)
44		119-57305	TENSION DISC PRESSER	(1)
45		B3120-704-000	THREAD TENSION SPRING FELT	(1)
46		122-54504	THREAD TENSION DISK	(2)
47		122-54603	THREAD TENSION RUBBER	(1)
48		B3105-804-000	TENSION POST	(1)
49		122-54959	THREAD TENSION SPRING JUNCTION	1
50		119-56802	THREAD TENSION KNOB, BLUE	(1)
51		B3112-704-000	TENSION SPRING BUSHING	(1)
52		B3103-804-000	TENSION SPRING, BLUE	(1)
53		119-57305	TENSION DISC PRESSER	(1)
54		B3120-704-000	THREAD TENSION SPRING FELT	(1)
55		122-54504	THREAD TENSION DISK	(2)
56		122-54603	THREAD TENSION RUBBER	(1)
57		B3105-804-000	TENSION POST	(1)
58		B3108-704-000	THREAD GUIDE	1
59		SS-7110710-SL	SCREW 11/64-40 L=7.0	1

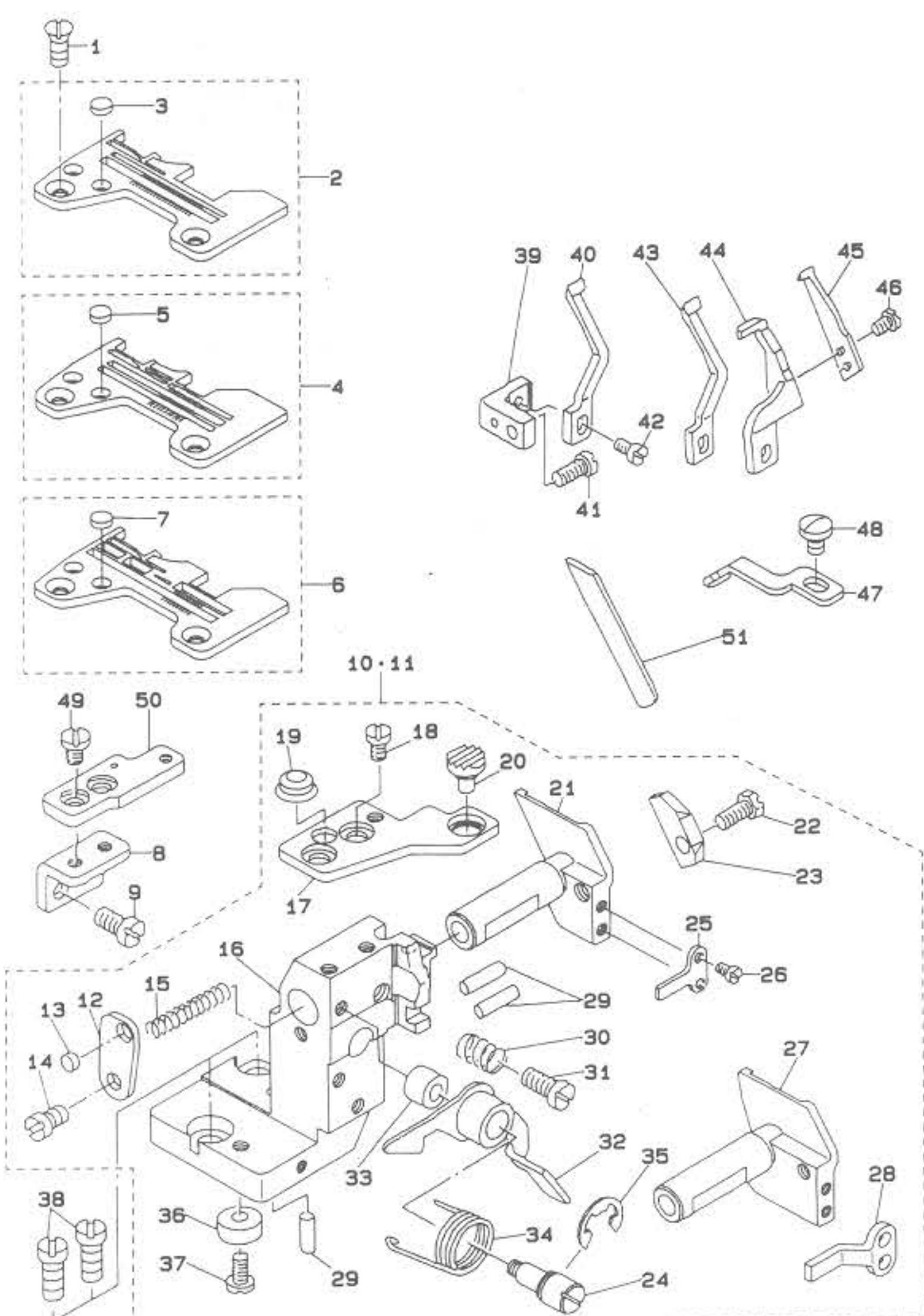
12. UPPER KNIFE COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1	#01	118-23804	CRANK PIN C	1
2		121-32254	FEED FORKED ARM ASM.	1
3		SS-9661230-CP	SCREW 1/4-40 L=12	(1)
4		121-32502	BUSHING, REAR	1
5		CS-111101E-SH	THRUST COLLAR D=11.11 W=10	1
6		SS-8660330-SP	SCREW 1/4-40 L= 3.0	(2)
7		121-32304	KNIFE DRIVING ARM SHAFT	1
8	#06	SS-4060310-SP	SCREW 3/32-56 L=2.5	1
9		115-65801	UPPER KNIFE GUIDE SHAFT	1
10		115-66809	OIL SEAL	1
11		121-32403	BUSHING, FRONT	1
12	#02	SS-6111040-SP	SCREW 11/64-40 L= 9.5	1
13	#02	121-33302	UPPER KNIFE SUPPORT A	1
14	#02	118-45609	KNIFE	1
15	#07	SS-9090813-TP	SCREW 9/64-40 L=8	1
16	#07	WP-0370316-SD	WASHER 3.7X8X0.3	1
17	#03	118-45708	KNIFE	1
18	#03	121-33401	UPPER KNIFE SUPPORT	1
19	#03	SS-6111610-SP	SCREW 11/64-40 L=16	1
20	#04	115-98000	UPPER KNIFE SUPPORT	1
21	#04	118-45807	UPPER KNIFE	1
22	#06	115-65702	WASHER	1
23	#06	SS-4060310-SP	SCREW 3/32-56 L=2.5	1
24	#06	115-65504	UPPER KNIFE PRESSER PLATE	1
25	#06	118-48405	UPPER KNIFE COVER	1
26	#04	SS-9111610-SP	SCREW 11/64-40 L=16	1
27	#05	118-45500	UPPER KNIFE SUPPORT	1
28	#05	118-45906	UPPER KNIFE	1
29	#05	SS-9112310-SP	SCREW 11/64-40 L=23	1

Note (注記) #01....SELECTING PART FOR FIT TOLERANCE
 #02....FOR MO-3704,MO-3714
 (FOR DOMESTIC USE)
 #03....FOR MO-3716(FOR DOMESTIC USE)
 #04....FOR MO-3704,MO-3714(FOR EXPORT)
 #05....FOR MO-3716(FOR EXPORT)
 #06....FOR EXPORT
 #07....FOR DOMESTIC USE

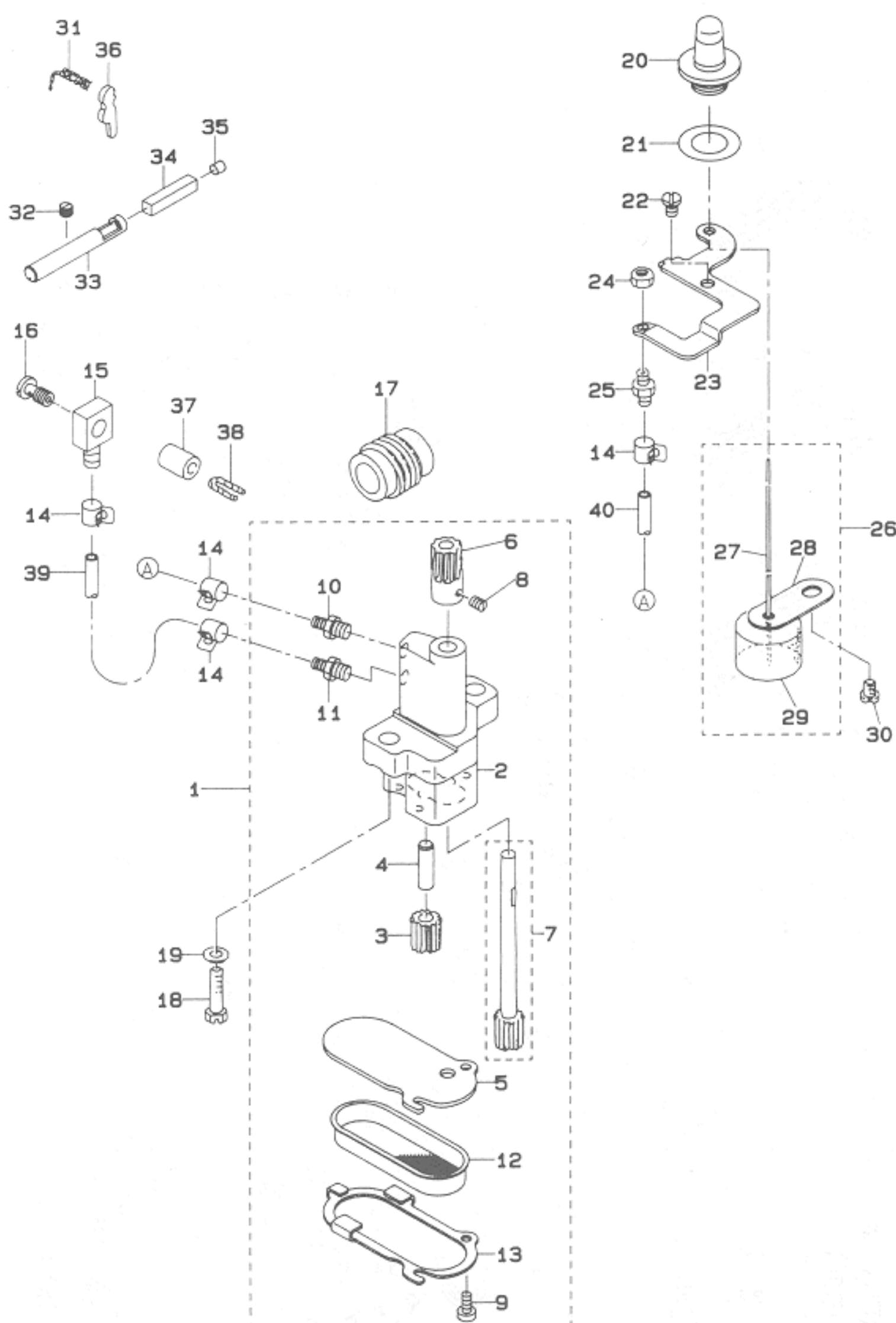
13. LOWER KNIFE COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		SS-2110910-SL	SCREW 11/64-40 L=9	2
2	#01	R4200-JOE-DA0	THROAT PLATE ASM.	1
3		118-06304	PLUG	(2)
4	#02	R4305-JOE-EA0	THROAT PLATE ASM.	1
5		118-06304	PLUG	(2)
6	#03	R4508-JOE-DA0	THROAT PLATE ASM.	1
7		118-06304	PLUG	(2)
8		118-04408	THROAT PLATE BASE B RETAINER	1
9		SS-6121010-SP	SCREW 3/16-28 L=10	2
10	#04	121-32650	LOWER KNIFE BRACKET ASM.	1
11	#03	121-32668	LOWER KNIFE BRACKET ASM.	1
12		121-33203	SPRING STOPPER	(1)
13		118-06304	PLUG	(1)
14		SS-7110720-SP	SCREW 11/64-40 L=7	(1)
15		118-46607	SPRING	(1)
16		121-32601	LOWER KNIFE BRACKET	(1)
17		121-02208	THROAT PLATE BASE A	(1)
18		SS-6110610-TP	SCREW 11/64-40 L=6	(2)
19		121-03701	RUBBER PLUG B	(1)
20		121-03602	RUBBER PLUG A	(1)
21	#04	121-32700	LOWER KNIFE SLIDE STUD	(1)
22		SS-9111010-SP	SCREW 11/64-40 L=9.5	(1)
23		121-33104	LOWER KNIFE PRESSER PLATE	(1)
24		121-02802	LEVER SHAFT	(1)
25	#04	121-32908	ROTATING STOPPER	(1)
26		SS-7090710-SP	SCREW 9/64-40 L= 6.8	(2)
27	#03	121-32809	LOWER KNIFE SLIDE STUD	(1)
28	#03	121-33005	ROTATING STOPPER	(1)
29		118-46805	HOLDER PIN	(3)
30		B4115-704-000	SPRING	(1)
31		SS-7151120-SP	SCREW 15/64-28 L=11	(1)
32		121-02950	LEVER ASM.	(1)
33		121-03107	RUBBER PLUG	(1)
34		118-02006	LEVER SPRING	(1)
35		RE-0800000-K0	E-SHAPED SNAP RING (8MM)	(1)
36		B2739-761-000	WASHER	(1)
37		SS-7110840-SP	SCREW 11/64-40 L=7.8	(1)
38		SS-6151440-SP	SCREW 15/64-28 L=14	2
39		118-47100	NEEDLE GUARD HOLDER	1
40	#01	118-90100	NEEDLE GUARD	1
41		SS-7110840-SP	SCREW 11/64-40 L=7.8	1
42		SS-7090610-SP	SCREW 9/64-40 L=6	1
43	#02	118-90308	NEEDLE GUARD	1
44	#03	120-15301	NEEDLE HOLDER	1
45	#03	120-15400	NEEDLE HOLDER	1
46	#03	SS-7060510-SP	SCREW 3/32-56 L=4.8	2
47	#03	121-77903	NEEDLE HOLDER	1
48	#03	SS-7090510-SP	SCREW 9/64-40 L= 4.6	1
49		SS-6110610-TP	SCREW 11/64-40 L=6	2
50		118-47902	THROAT PLATE BASE B	1
51		118-46003	LOWER KNIFE	1

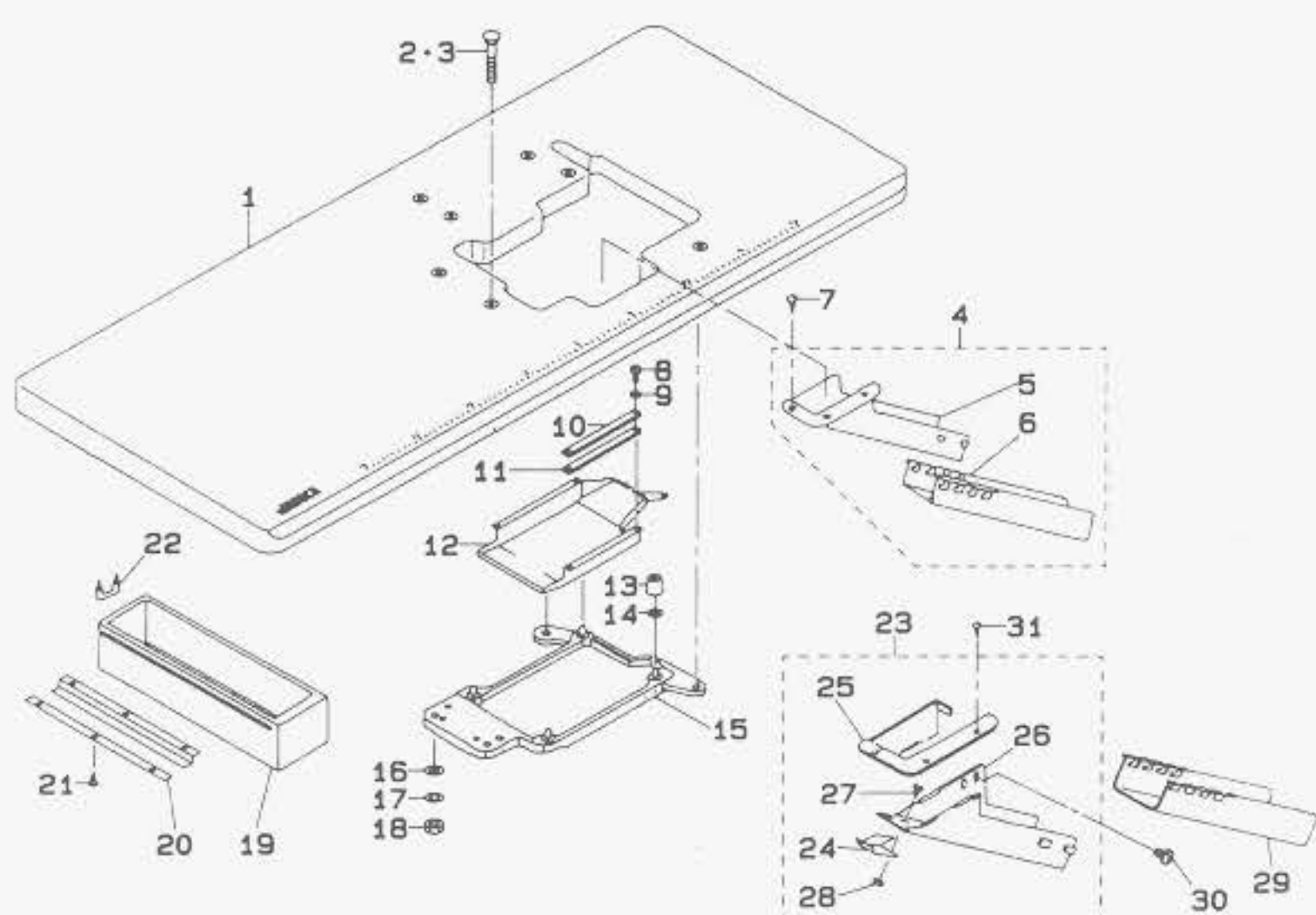
Note (注記) #01....FOR MO-3704
 #02....FOR MO-3714
 #03....FOR MO-3716
 #04....FOR MO-3704,MO-3714

14. LUBRICATION MECHANISM COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		122-55550	OIL PUMP ASM.	1
2		122-55501	OIL PUMP	(1)
3		118-40303	OIL PUMP PINION	(1)
4		118-40402	GEAR PUMP SHAFT	(1)
5		122-55600	COVER	(1)
6		118-41707	WORM GEAR	(1)
7		118-41855	OIL PUMP SHAFT LARGE ASM.	(1)
8		SS-8110410-TP	SCREW 11/64-40 L= 3.5	(2)
9		SS-6090810-SP	SCREW 9/64-40 L= 7.5	(2)
10		SQ-1150453-MZ	CONNECTING SCREW	(1)
11		SQ-1150451-MZ	CONNECTING SCREW	(1)
12		122-55709	PUMP NET	(1)
13		122-55808	PUMP NET SUPPORT	(1)
14		122-56004	OIL TUBE HOLDER	4
15		SQ-0000451-MZ	CONNECTING SCREW	1
16		SQ-1150441-SD	CONNECTING SCREW	1
17		118-40600	WORM	1
18		SS-9152130-CP	SCREW 15/64-28 L=20.5	2
19		WP-0651056-SH	WASHER 6.5X11X1	2
20		121-30100	OIL GAUGE	1
21		121-30209	RUBBER PACKING	1
22		SS-4120615-SP	SCREW 3/16-28 L=6	2
23		122-55907	OILING EXIT SUPPORT	1
24		NS-6110310-SP	NUT 11/64-40	1
25		SQ-1110451-MZ	CONNECTING SCREW	1
26		121-29854	FLOAT ASM.	1
27		121-29904	OIL GAUGE BAR	(1)
28		121-30001	FLOAT SUPPORT	(1)
29		121-29805	FLOAT	(1)
30		SS-4150715-SP	SCREW 15/64-28 L=7	1
31		CQ-2020000-00	OIL WICK	0.1
32		SS-8120410-SP	SCREW	1
33		121-30308	OILING PIN	1
34		121-30407	OIL FELT	1
35		TA-0400301-M0	PLUG D=4X4.5 L=3	1
36		118-41608	UPPER LOOPER GUIDE OIL FELT	1
37		118-34603	OIL SUPPLY BUSH	1
38		CQ-2020000-00	OIL WICK	0.1
39		BP-3000002-00	VINYL PIPE	0.2
40		BP-3000002-00	VINYL PIPE	0.3

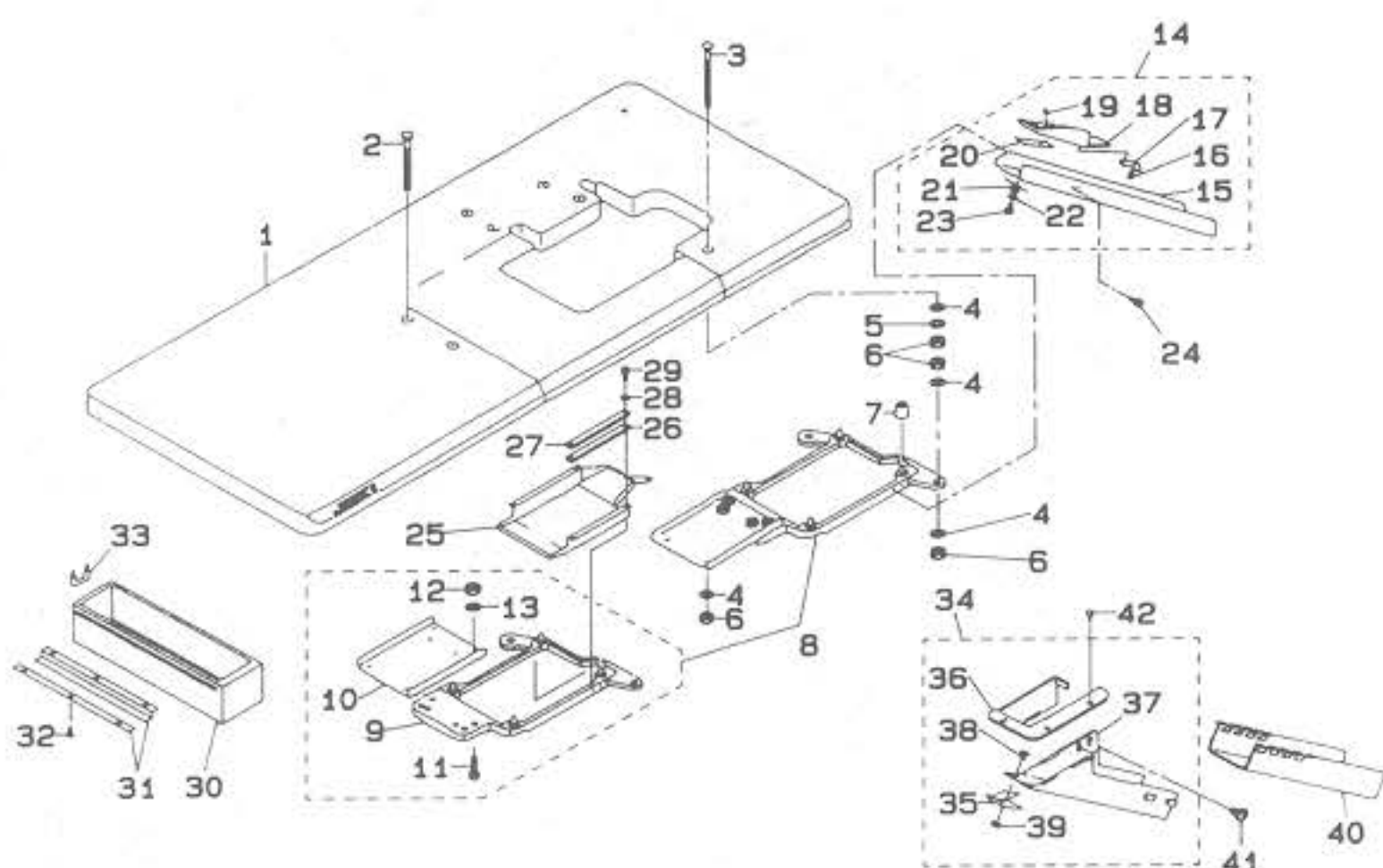
15. SEMI-SUNKEN TYPE TABLE COMPONENTS



REF.NO	NOTE	PART NO.	D E S C R I P T I O N	Qty
1		119-59400	TABLE (SEMI-SUNKEN)	1
2	#01	119-66702	BOLT A	4
3	#02	115-71601	BOLT A	4
4		119-60150	CLOTH WASTE CHUTE ASM.	1
5		119-60101	CLOTH WASTE CHUTE,UPPER(BENCH)	(1)
6		119-60002	CLOTH WASTE CHUTE,LOWER(BENCH)	(1)
7		SK-2351600-SC	SCREW WASTE	3
8		SS-6090630-SP	SCREW 9/64-40 L=6	5
9		WP-0370316-SD	WASHER 3.7X8X0.3	3
10		118-50708	CASE PRESSER PLATE	1
11		118-50807	CASE SPONGE	1
12		118-49403	COOLING FAN CASE	1
13		115-71403	RUBBER CUSHION	4
14		118-49601	SPACER	4
15		118-49361	FRAME SUPPORT PLATE ASM.	1
16		WP-1102016-SC	WASHER 11X21X2	4
17		WS-1002560-KR	SPRING WASHER 10X18X2.5	4
18		NS-6240630-SN	NUT 3/8-18	4
19		111-55108	DRAWER	1
20		111-55207	DRAWER SUPPORT	2
21		SK-3311500-SC	WOOD SCREW D=3.1 L=15	6
22		D8204-555-D00	DRAWER STOPPER	1
23	#03	121-35554	CLOTH WASTE CHUTE ASM.	1
24		121-35505	CLOTH WASTE CHUTE SUPPORT	(1)
25		119-62800	CLOTH WASTE CHUTE INLET	(1)
26		119-62909	CLOTH WASTE CHUTE, UPPER	(1)
27		SS-5090610-SP	SCREW 9/64-40 L=6	(3)
28		NS-6090310-SP	NUT 9/64-40	(3)
29	#03	119-60002	CLOTH WASTE CHUTE,LOWER(BENCH)	1
30	#03	SS-5110710-SP	SCREW 11/64-40 L=7	2
31	#03	SK-2351600-SC	SCREW WASTE	3

Note (注記) #01....FOR DOMESTIC USE
#02....FOR EXPORT
#03....FOR JE

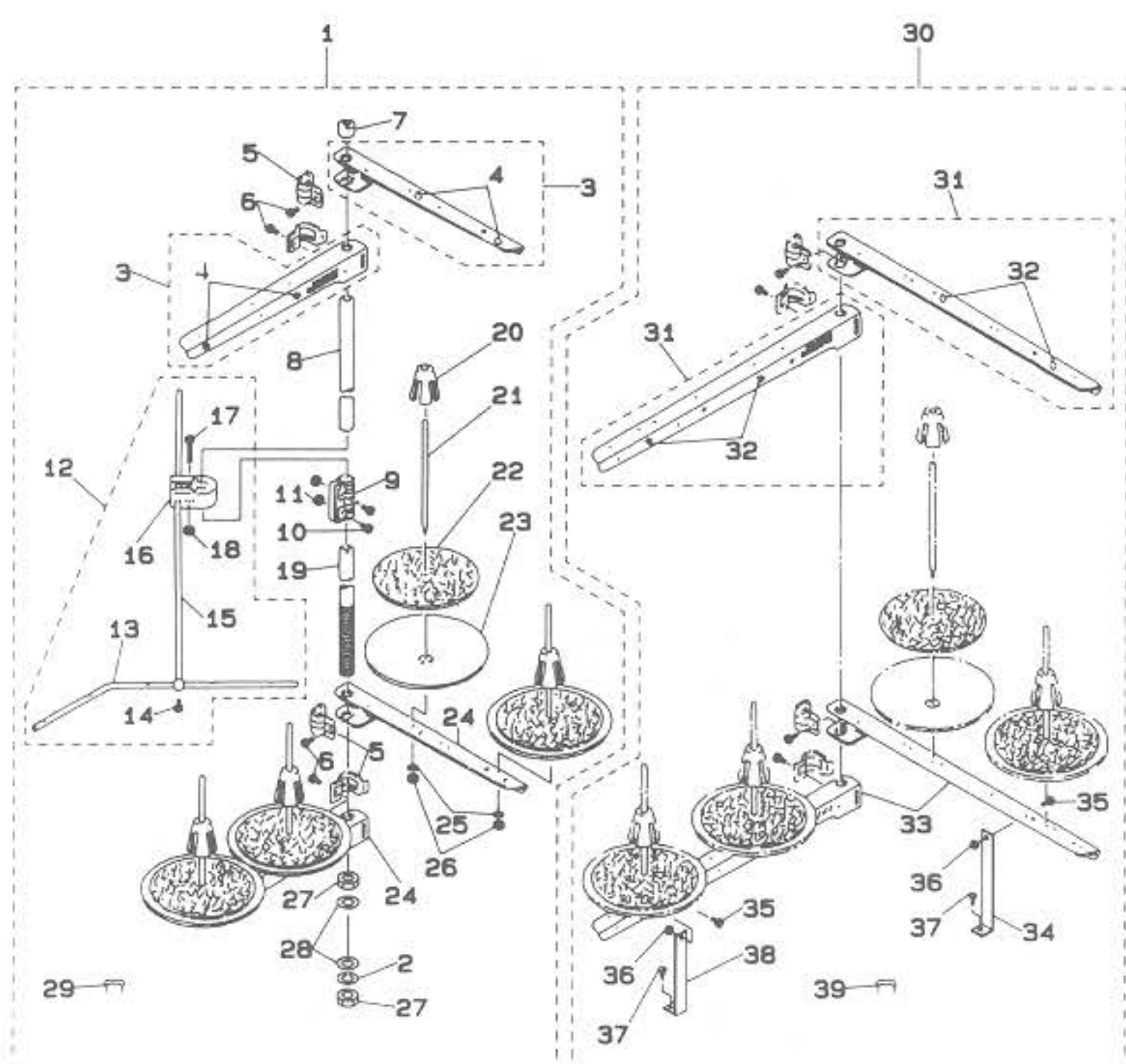
16. FULLY-SUNKEN TYPE TABLE COMPONENTS



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		119-59558	TABLE ASM.	1
2		115-71809	BOLT C	2
3		115-71908	BOLT D	2
4		WP-1102016-SC	WASHER 11X21X2	12
5		WS-1002560-KR	SPRING WASHER 10X18X2.5	4
6		NS-6240630-SN	NUT 3/8-18	12
7		115-71403	RUBBER CUSHION	4
8		118-49379	FRAME SUPPORT PLATE ASM.	1
9		118-49361	FRAME SUPPORT PLATE ASM.	(1)
10		118-50906	FRAME SUPPORT AUXILIARY PLATE	(1)
11		SM-9082513-CF	SCREW M8 L=25	(4)
12		NM-6080600-SM	NUT M8	(4)
13		WP-0850002-SC	WASHER 8.5X18X1.6	(4)
14		119-60259	CLOTH CHUTE ASM.	1
15		119-60200	CLOTH WASTE CHUTE	(1)
16		ST-6030821-OA	SCREW D=3-24 L=8	(2)
17		118-50401	CLOTH WASTE CHUTE INLET LEVER	(1)
18		119-60309	CLOTH WASTE CHUTE HOLE	(1)
19		SS-6090420-SP	SCREW 9/64-40 L= 4.0	(2)
20		118-50609	RUBBER	(1)
21		118-50500	SPRING	(1)
22		WP-0370316-SD	WASHER 3.7X8X0.3	(1)
23		ST-6030821-OA	SCREW D=3-24 L=8	(1)
24		SS-5110710-SP	SCREW 11/64-40 L=7	2
25		118-49403	COOLING FAN CASE	1
26		118-50807	CASE SPONGE	1
27		118-50708	CASE PRESSER PLATE	1
28		WP-0370316-SD	WASHER 3.7X8X0.3	3
29		SS-6090630-SP	SCREW 9/64-40 L=6	5
30		111-55108	DRAWER	1
31		111-55207	DRAWER SUPPORT	2
32		SK-3311500-SC	WOOD SCREW D=3.1 L=15	6
33		D8204-555-D00	DRAWER STOPPER	1
34	#01	121-35554	CLOTH WASTE CHUTE ASM.	1
35		121-35505	CLOTH WASTE CHUTE SUPPORT	(1)
36		119-62800	CLOTH WASTE CHUTE INLET	(1)
37		119-62909	CLOTH WASTE CHUTE, UPPER	(1)
38		SS-5090610-SP	SCREW 9/64-40 L=6	(3)
39		NS-6090310-SP	NUT 9/64-40	(3)
40	#01	119-60002	CLOTH WASTE CHUTE, LOWER (BENCH)	1
41	#01	SS-5110710-SP	SCREW 11/64-40 L=7	2
42	#01	SK-2351600-SC	SCREW WASTE	3

Note (注記) #01....FOR JE

17. THREAD STAND COMPONENTS(FOR MO-3704, MO-3714)

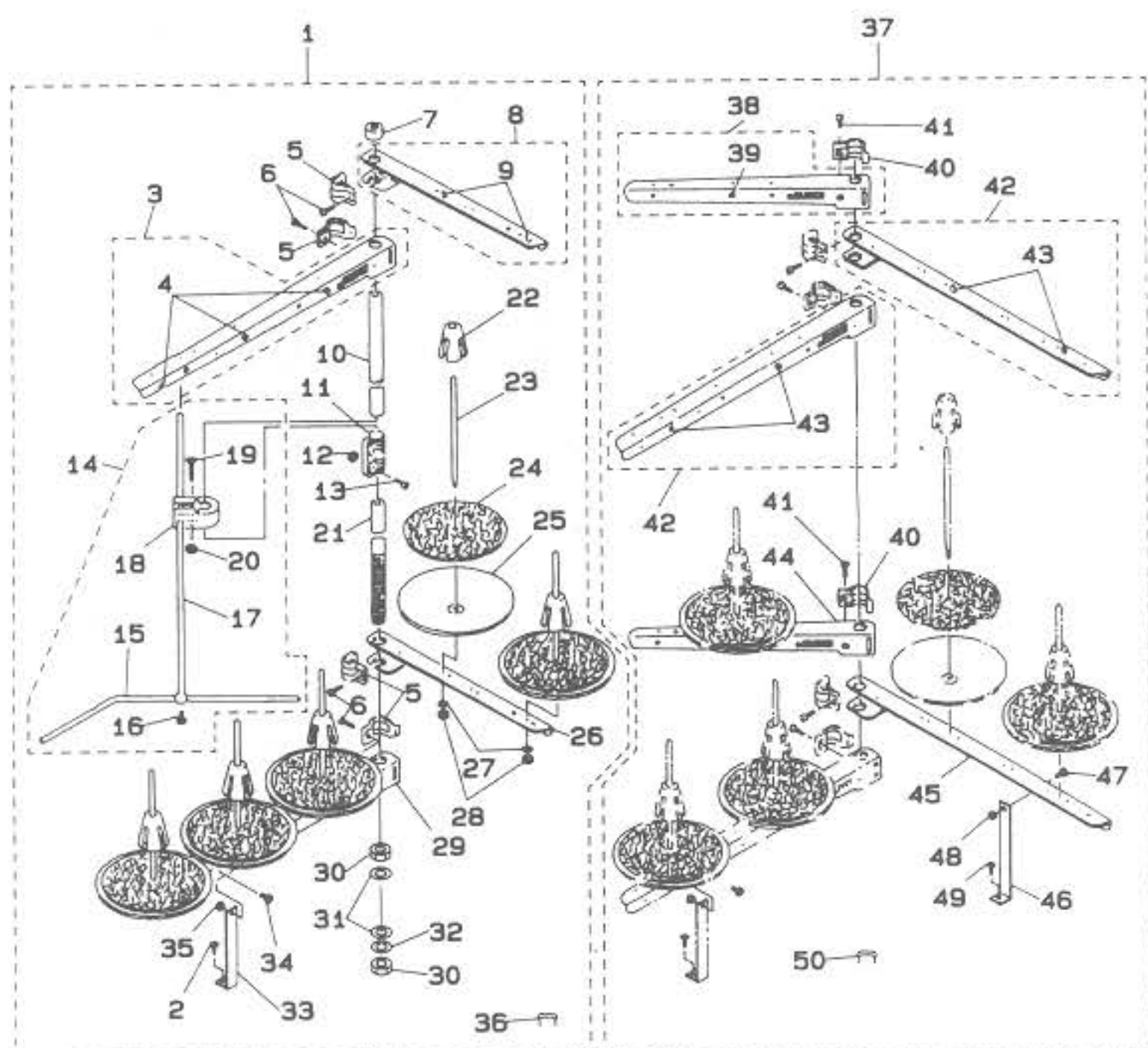


REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		119-57750	THREAD STANDING DEVICE ASM.	1
2		WS-1643202-KR	SPRING WASHER	(1)
3	#02	B3302-704-LCB	THREAD GUIDE ASM.	(2)
4	#02	B3319-704-L00	THREAD GUIDE	(4)
5		B3318-704-L00-A	THREAD GUIDE ARM JOINT	(4)
6		SM-6061610-SC	SCREW M6 L=16	(4)
7		111-84108	SPOOL REST ROD RUBBER CAP	(1)
8		119-57503	SPOOL REST ROD, UPPER	(1)
9		B3305-704-000-A	SPOOL REST ROD JOINT	(1)
10		SM-4051405-SE	SCREW M5X0.8 L=14	(2)
11		NM-6050001-SE	NUT M5X0.8	(2)
12		B3309-704-0A0	THREAD GUIDE ARM ASM.	(1)
13		B3311-804-000	LOWER THREAD GUIDE	(1)
14		SS-7110540-SP	SCREW 11/64-40 L=5	(1)
15		B3309-704-000	THREAD GUIDE ARM	(1)
16		B3304-704-000-A	THREAD GUIDE ARM HOLDER	(1)
17		SM-6053000-SE	SCREW M5X0.8 L=30	(1)
18		NM-6050001-SE	NUT M5X0.8	(1)
19		119-57404	SPOOL REST ROD, LOWER	(1)
20		111-84009	SPOOL RETAINER	(4)
21		B3320-704-L00-A	SPOOL PIN	(4)
22		B3311-012-000	SPOOL REST CUSHION	(4)
23		111-83902	SPOOL REST	(4)
24	#02	111-83803	THREAD GUIDE	(2)
25		WS-0510002-KN	SPRING WASHER	(4)
26		NM-6050001-SE	NUT M5X0.8	(4)
27		B3317-704-000	NUT C15	(2)
28		WP-1702600-S0	WASHER 17X30X2.6	(2)
29		MAO-11532000	CORD STAPLE	(3)
30	#01	119-58055	THREAD STAND ASM.	1
31		B3302-704-LA0	THREAD GUIDE ASM. A	(2)
32		B3319-704-L00	THREAD GUIDE	(4)
33		119-57602	THREAD GUIDE ARM, A	(2)
34		B3321-704-LOB	SPOOL REST ARM SUPPORT, B	(1)
35		SM-4061201-SE	SCREW M6 L=12	(2)
36		NM-6060001-SE	NUT M6	(2)
37		SK-3382001-SE	SCREW D=3.8 L=20	(2)
38		B3321-704-L00	SPOOL REST ARM SUPPORT, A	(1)
39		MAO-11532000	CORD STAPLE	(3)

Note (注記) #01....SPECIAL ORDER PART FOR LARGE SPOOL THREAD STAND(FOR JE)

#02....NOT NECESSARY FOR LARGE SPOOL THREAD STAND

18. THREAD STAND COMPONENTS(FOR MO-3716)



REF.NO	NOTE	PART NO.	DESCRIPTION	Qty
1		119-57859	THREAD STANDING DEVICE (ASM.)	1
2		SK-3382001-SE	SCREW D=3.8 L=20	(1)
3	#02	B3302-704-LB0	SPOOL REST ARM ASM. A	(1)
4	#02	B3319-704-L00	THREAD GUIDE	(3)
5		B3318-704-L00-A	THREAD GUIDE ARM JOINT	(4)
6		SM-6061610-SC	SCREW M6 L=16	(4)
7		111-84108	SPOOL REST ROD RUBBER CAP	(1)
8		B3302-704-LCB	THREAD GUIDE ASM.	(1)
9		B3319-704-L00	THREAD GUIDE	(2)
10		119-57503	SPOOL REST ROD, UPPER	(1)
11		B3305-704-000-A	SPOOL REST ROD JOINT	(1)
12		NM-6050001-SE	NUT M5X0.8	(2)
13		SM-4051405-SE	SCREW M5X0.8 L=14	(2)
14		B3309-704-0A0	THREAD GUIDE ARM ASM.	(1)
15		B3311-804-000	LOWER THREAD GUIDE	(1)
16		SS-7110540-SP	SCREW 11/64-40 L=5	(1)
17		B3309-704-000	THREAD GUIDE ARM	(1)
18		B3304-704-000-A	THREAD GUIDE ARM HOLDER	(1)
19		SM-6053000-SE	SCREW M5X0.8 L=30	(1)
20		NM-6050001-SE	NUT M5X0.8	(1)
21		119-57404	SPOOL REST ROD, LOWER	(1)
22		111-84009	SPOOL RETAINER	(5)
23		B3320-704-L00-A	SPOOL PIN	(5)
24		B3311-012-000	SPOOL REST CUSHION	(5)
25		111-83902	SPOOL REST	(5)
26		111-83803	THREAD GUIDE	(1)
27		WS-0510002-KN	SPRING WASHER	(5)
28		NM-6050001-SE	NUT M5X0.8	(5)
29		119-57602	THREAD GUIDE ARM, A	(1)
30		B3317-704-000	NUT C15	(2)
31		WP-1702600-S0	WASHER 17X30X2.6	(2)
32		WS-1643202-KR	SPRING WASHER	(1)
33		B3321-704-L00	SPOOL REST ARM SUPPORT, A	(1)
34		SM-4061201-SE	SCREW M6 L=12	(1)
35		NM-6060001-SE	NUT M6	(1)
36		MA0-11532000	CORD STAPLE	(3)
37	#01	119-58154	THREAD STANDING DEVICE ASM.	1
38		B3302-704-LBB	THREAD GUIDE ASM. B	(1)
39		B3319-704-L00	THREAD GUIDE	(1)
40		B3318-704-L00-A	THREAD GUIDE ARM JOINT	(2)
41		SM-6061610-SC	SCREW M6 L=16	(2)
42		B3302-704-LA0	THREAD GUIDE ASM. A	(2)
43		B3319-704-L00	THREAD GUIDE	(4)
44		111-83803	THREAD GUIDE	(1)
45		119-57602	THREAD GUIDE ARM, A	(1)
46		B3321-704-LOB	SPOOL REST ARM SUPPORT, B	(1)
47		SM-4061201-SE	SCREW M6 L=12	(1)
48		NM-6060001-SE	NUT M6	(1)
49		SK-3382001-SE	SCREW D=3.8 L=20	(1)
50		MA0-11532000	CORD STAPLE	(3)

Note (注記) #01....SPECIAL ORDER PART FOR LARGE
SPOOL THREAD STAND(FOR JE)
#02....NOT NECESSARY FOR LARGE SPOOL
THREAD STAND